

Post Perfect: An Introduction to ESPRIT Post Processor

1. Introduction

This class is an introduction to ESPRIT post processor. You will be given tips that will help you write your own post processor or to modify an existing one.

This class is also a prerequisite for the more advanced post processor classes: **Post Perfect: 4- and 5-Axis Output** and **Post Perfect: Mill-Turn Output**.

Important note:

Please always refer to ESPRIT Post Help (in ESPRIT go to Help > Post Help). Most of the points below are covered, explained and detailed there.

2. What's new in ESPRIT post processor: new park cycle and tool change location

A new Park cycle is introduced in ESPRIT 2012. It is now possible to park a head without selecting a tool. Park positioning has also been improved and optimized. You can even position your head in the machine work coordinate system (G53). Finally, new return modes have been implemented to precisely control how to park your tool.

On every tool pages, there is also a new tool change movement option: it is possible to select machine work coordinate system (G53).

Please see the class **Get Your Move On: Strategies for Multitasking and Pinch Machining** for more details.

Park and tool change do now share the same positioning options. These improvements will require some changes in your post processor. These will be explained and documented in the class **Post Perfect: Mill-Turn Output**.

3. System variables

a. Introduction

System variables serve two purposes:

- They allow certain default values to be set
- Other variables can be used to call special features.

The structure used in the system variables section is:

```
***** SYSTEM VARIABLES *****
```

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