

Maintenance Technician Study Guide

Tool and Components Knowledge:

1. Know what tool you would utilize for specific repairs, i.e. pitch of a screw.
2. Know what specific marking on bolts and or tools mean and what they are used for.
3. Know different types of bearings
4. Know the different types of fasteners you would utilize
5. What you would use an odometer, pressure regulator, wattmeter and tachometer for
6. What are relief valve used for?
7. Know what the proper uses are for an impact driver, adjustable wrench, box end wrench and a torque wrench.
8. Know when to use a Dial Caliper, Dial Indicator and Straight Edge.

Basic Conveyor Maintenance Knowledge:

1. Understand the basic components of a conveyor system: Drives, Take-up systems, Control equipment, Belting, Pulley's, Troughing idlers, Return idlers, Tail sections, Impact-loading equipment, Chutes, Skirting, Belt scrapers, Equipment guards, Covers, Walkways, Structure, Transfer stations
2. Know the causes and effects of improper drive belt tensioning (both tight and loose).
3. Know the proper way to align a pulley should a conveyor belt or flat transition belt run off.
4. Know how to clean and lubricate a conveyor system.
5. Know how to conduct a belt conveyor inspection.
6. Know what techniques are for preventing drive belt alignment problems.
7. How to prevent reverse rotation in case of a power failure on gear drives used for incline conveyers.
8. Be able to troubleshoot excessive chain coupling breakage and or wear.

Electrical Knowledge:

1. Know what a multimeter is and how to use it.
2. Know how to field check a 3-phase AC motor for proper operations.
3. Know grounds and shorts, and the proper way to test for them.
4. Be able to calculate current if given the number of volts and the amount of resistance in ohms.
5. Know about electrically operated control valves and how to troubleshoot if it will not actuate the valve.
6. Know the different units of measurements for electrical components.
7. Know what an Electrical Bus Bar is and why tightness is so important.
8. Know what a single-phase circuit is and how to fuse them.
9. Know how to measuring an unknown current, specifically with an ammeter.
10. Know what components require a parallel circuit for connection.
11. Knowledge of NESC Codes.
12. Be able to solve an equation based on Ohm's Law.
13. Know where to find the specifications for wire conduit size.

Maintenance Technician Study Guide

Xiaolong Qi



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Table of Contents Maintenance Technician Study Guide

1. Understanding the eBook Maintenance Technician Study Guide
 - The Rise of Digital Reading Maintenance Technician Study Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Maintenance Technician Study Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Maintenance Technician Study Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Maintenance Technician Study Guide
 - Personalized Recommendations
 - Maintenance Technician Study Guide User Reviews and Ratings
 - Maintenance Technician Study Guide and Bestseller Lists

5. Accessing Maintenance Technician Study Guide Free and Paid eBooks
 - Maintenance Technician Study Guide Public Domain eBooks
 - Maintenance Technician Study Guide eBook Subscription Services
 - Maintenance Technician Study Guide Budget-Friendly Options
6. Navigating Maintenance Technician Study Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Maintenance Technician Study Guide Compatibility with Devices
 - Maintenance Technician Study Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Maintenance Technician Study Guide
 - Highlighting and Note-Taking Maintenance Technician Study Guide
 - Interactive Elements Maintenance Technician Study Guide
8. Staying Engaged with Maintenance Technician Study Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Maintenance Technician Study Guide
9. Balancing eBooks and Physical Books Maintenance Technician Study Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Maintenance Technician Study Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Maintenance Technician Study Guide
 - Setting Reading Goals Maintenance Technician Study Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Maintenance Technician Study Guide
 - Fact-Checking eBook Content of Maintenance Technician Study Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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