Error Code List

Error code			Anomaly item	Detection Condition	Motion during Anomaly Detection			Recovery Condition	
					Detail	Ext. Alarm	Commun ※	Method	Detail
E	0	1	High pressure anomaly (7th Trip) or High Pressure Switch Activated	High pressure of 11.7 [MPa] or over "E31" occurred 7 times within 1 hour	All stop	Yes	Yes	Manual	Operate S1 (operation SW) or power reset
E	0	3	Discharge gas temperature anomaly (3rd Trip)	Discharge gas temperature 118°C or over "E10" occurred 3 times within 2 hours	Stop compressor	Yes	Yes	Manual	After the discharge gas temperature goes down (75°C or below), operate S1 (Op SW) or reset the power
E	0	4	Discharge gas temperature sensor anomaly	Discharge gas temperature sensor open, or shorted	Stop compressor	Yes	Yes	Manual	When sensor signals return to normal, operate S1 (Op SW) or reset the power
E	0	5	Low pressure sensor anomaly	Low pressure sensor open	All stop	Yes	Yes	Manual	When sensor signals return to normal, operate S1 (Op SW) or reset the power
E	0	6	High pressure sensor anomaly	High pressure sensor open	All stop	Yes	Yes	Manual	When sensor signals return to normal, operate S1 (Op SW) or reset the power
E	0	7	Suction gas temperature sensor anomaly	Suction gas temperature sensor open, or shorted	Continue normal operation (Indication only)	No	No	Auto	Auto reset when sensor signals return to normal
E	1	0	Discharge gas temperature anomaly (1st to 2nd Trip)	Discharge gas temperature is 118°C or over (1st to 2nd detection)	Stop compressor	No	No	Auto	Auto restart when the discharge gas temperature goes down (75°C or below)
E	1	8	Inverter communication anomaly	Inverter communication signals cannot received for 20 sec.	Stop compressor	Yes	Yes	Manual	When communication signals return to normal, operate S1 (Op SW) or reset the power
E	1	9	Controller communication anomaly	No communication with controller for 10 min.	Continue normal operation by case operation signal	No	No	Auto	Auto reset when communication signals return to normal
E	2	3	Ambient temperature sensor anomaly	Ambient temperature sensor open, or shorted	All stop	Yes	Yes	Manual	When sensor signals return to normal, operate S1 (Op SW) or reset the power
E	2	7	Gas cooler fan motor anomaly (1st to 9th Trip)	Fan motor rotation anomaly	Stop fan motor	No	No	Auto	Auto restart after stopping for 60 sec.
E	2	8	Gas cooler fan motor anomaly (10th Trip)	Fan motor rotation anomaly (Detected after 10th Trip of E27)	Stop fan motor	Yes	Yes	Manual	Manual reset (operate S1 (operation SW) or reset the power)
E	3	1	High pressure anomaly (1st to 6th Trip)	High pressure is 11.7 [MPa] or over (High Pressure Trip)	All stop	No	No	Auto	Auto restart after stopping for 5 min.
E	3	2	Refrigerant flood back alarm	Suction gas superheat (difference between the "suction gas temperature" and "evaporating temperature" converted from low pressure) became 1 K or below continuously for 2 min.	Continue normal operation (Indication only)	No	No	Auto	Auto reset when the suction gas superheat ≥ 5 (K)
E	5	7	Refrigeration unit outlet temperature sensor anomaly	Refrigeration unit outlet temperature sensor open, or shorted	All stop	Yes	Yes	Manual	When sensor signals return to normal, operate S1 (Op SW) or reset the power
E	5	9	Gas cooler outlet temperature sensor anomaly	Gas cooler outlet temperature sensor open, or shorted	All stop	Yes	Yes	Manual	When sensor signals return to normal, operate S1 (Op SW) or reset the power

Note:

※ When the controller is connected, anomaly content is sent via the communication cable.

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WJ Hussar

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Table of Contents Ir7086 Error Code List

1. Understanding the eBook Ir7086 Error Code List
    - The Rise of Digital Reading Ir7086 Error Code List
    - Advantages of eBooks Over Traditional Books
2. Identifying Ir7086 Error Code List
    - Exploring Different Genres
    - Considering Fiction vs. Non-Fiction
    - Determining Your Reading Goals
3. Choosing the Right eBook Platform
    - Popular eBook Platforms
    - Features to Look for in an Ir7086 Error Code List
    - User-Friendly Interface
4. Exploring eBook Recommendations from Ir7086 Error Code List
    - Personalized Recommendations
    - Ir7086 Error Code List User Reviews and Ratings
    - Ir7086 Error Code List and Bestseller Lists
5. Accessing Ir7086 Error Code List Free and Paid eBooks
    - Ir7086 Error Code List Public Domain eBooks
    - Ir7086 Error Code List eBook Subscription Services
    - Ir7086 Error Code List Budget-Friendly Options
6. Navigating Ir7086 Error Code List eBook Formats

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