

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC_MENU/USER/PATH1) REF 16:38:23

ACTUAL POS. (ABS.)	DIST TO GO	SPINDLE	S1
X	0.000	S	0
Y	0.000		0%
Z	0.000		0%
		FEED	MM/MIN
		F	0
			0%
			0
			0

G00	17	40	54
G80	49	90	98
G69	13.1		

ANGLED WORK MEASUREMENT TAB ←→

MEASURE (PORTABLE M)

MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.

SELECT SOFT KEY.

X-Y	Y-Z								

ACTPOS	PRESET	WRK CO	MEASURE TO MM

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Ge Fanuc Manual Guide Programming

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