



MAZATROL / COORDINATE

# MAZATROL 3 Axis Mill Programming

## Start a new Program

| No. | MDI     | INITIAL-Z | ARC MODE | HELD MODE | HELD PLAN | FEED-X   | FEED-Y | SPD |
|-----|---------|-----------|----------|-----------|-----------|----------|--------|-----|
| 0   | INITIAL | 2.5       | 1        | OFF       |           |          |        |     |
| No. | FIN     | 0.0       | 1        | 2         | SWITCH    | SWITCH   | SWITCH | ADD |
| 1   | START   | 15        | 1        | 0.05      |           |          |        |     |
| No. | MDI     | ADD. WPC  | X        | Y         | Z         |          |        |     |
| 1   | WPC     | 0         | -28.6629 | -11.2287  | 0         | -24.4545 |        |     |
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WORKPIECE COORDINATE, WPC-Z T



# Mazatrol Programming Guide

**ML Yell**



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