

- (ii) Step this distance lightly from one end of the line, say *B*, turning the divider first in one direction and then in the other. If the last division falls short, increase the set distance by approximately $\frac{1}{3}$ of the difference by means of the nut, keeping the other point of the divider on the paper. If the last division goes beyond the end of the line, decrease the set distance by $\frac{1}{3}$ of the difference.
- (iii) Re-space the line, beginning from the starting point, and adjusting the divider until the required setting is obtained.

With some practice, it will be possible to obtain the desired result with less trials and in short time. The trial divisions should be set-off as lightly as possible so that the paper is not pricked with large and unnecessary holes.

Any arc or a circle can similarly be divided into any number of equal divisions.

(6) Small bow ink-pen: It is used for drawing small circles and arcs in ink.

(7) Inking pen (fig. 1-25): This is used for drawing straight lines and non-circular arcs in ink. It consists of a pair of steel nibs fitted to a holder made of metal or ivory. Ink is filled between the two nibs to about 6 mm length by means of a quill which is usually fitted to the cork of the ink bottle. The gap between the nibs through which the ink flows and upon which the thickness of the line depends is adjusted by means of the screw *S*.

The pen should be kept sloping at about 60° with the paper in the direction of drawing the line and the ends of the nibs should be slightly away from the edge of the T-square or set-square. The screw should be on the side, farther from the T-square.

As the ink dries rapidly, the pen should be used immediately after it is filled. The inside faces of the nibs should be frequently cleaned for the ink to flow freely and to maintain uniformity in thickness of lines. Ink should never be allowed to dry within the pen. There should be no ink on the outside of the nibs and hence, the pen should never be dipped in ink.

For drawing large circles and circular arcs, inking attachment should be fitted in place of the pencil leg in the compass.

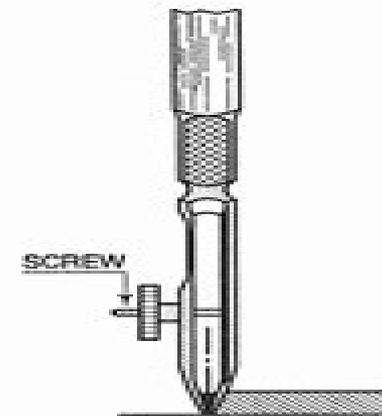


FIG. 1-25

1-6. SCALES (FIG. 1-26)

Scales are made of wood, steel, celluloid or plastic or card board. Stainless-steel scales are more durable. Scales may be flat or of triangular cross-section. 15 cm long and 2 cm wide or 30 cm long and 3 cm wide flat scales are in common use. They are usually about 1 mm thick. Scales of greater thickness have their longer edges bevelled. This helps in marking measurements from the scale to the drawing paper accurately. Both the longer edges of the scales are marked with divisions of centimetres, which are sub-divided into millimetres.

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