

Industrial Ventilation Guidelines

Introduction

Industrial ventilation is a method of controlling worker exposure to airborne toxic chemicals or flammable vapors by exhausting contaminated air away from the work area and replacing it with clean air. It is one alternative to control employee exposure to air contaminants in the workplace. Other alternatives include process changes, work practice changes, substitution with less toxic chemicals, or elimination of the use of toxic chemicals. Industrial ventilation is typically used to remove welding fumes, solvent vapors, oil mists or dusts from a work location and exhaust these contaminants outdoors.

The design and troubleshooting of industrial ventilation systems should be handled by a qualified ventilation engineer or firms specializing in this field. However, a basic knowledge of how exhaust ventilation systems work and some basic troubleshooting tips is included in this guideline.

Regulatory Information

When workers are exposed to amounts of chemicals in the air that are hazardous (such as in excess of permissible exposure limits), WISHA requires that employers take steps to reduce their exposure. WISHA regulations specifically address ventilation in such operations as spray painting, abrasive blasting, welding, use of dip tanks, and work in confined spaces.

Control of worker exposure by ventilation or other means is required by WISHA occupational health regulations under the following three conditions:

1. When levels of airborne contaminants (chemicals, dusts, vapors, fumes) are hazardous, such as above their permissible exposure limits,
2. When the lower explosive limit of flammable vapors is exceeded,
3. When the oxygen level drops below 19.5 % in the air.

WISHA regulations also require that exposure controls, such as ventilation must be implemented before resorting to the use of respirators. Respirators may be used to control worker exposure only when other exposure controls such as ventilation are

Industrial Ventilation Guidelines

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