

PREVENTIVE MAINTENANCE PLAN

| Machine / Device | CNC Machine (Asset #256-05) | | | | | |
|---|-----------------------------|--|-----------------------------|--|--|----------|
| Task | Frequency | Description of maintenance task | | | Estimated Time (Minutes):- | |
| Process | Key | Standard | Specification | Tools / Materials | Note Condition / Corrective Action | Complete |
| Check the hydraulic pressure | D | 4.5Mpa | +/- 2% | Pressure gauge | Measured pressure at 4.51 Mpa | |
| Check hydraulic fluid levels | D | To optimum level mark | between max and min levels | Visual | Checked all hydraulic fluid levels and all OK | |
| Make sure cool fluid levels are at the correct levels | D | To optimum level mark | between max and min levels | Visual | Cooling fluid level was low, added more fluid topping up to correct levels | |
| Clean out all chips and swarf | D | Ensure machine is clear from chips and swarf | no chips or swarf | Brush, vacuum system, compressed air gun | Machine totally cleaned out | |
| Clean filters on coolant tank | M | Clean with compressed air and clean water | no dirt on/in filter | Brush, vacuum system, compressed air gun | Checked and cleaned coolant filter - filter clean (NOTE, may need changing on next schedule) | |
| Check and add grease to chip conveyor chain | M | Apply grease to chain | Machine specified grease | Grease gun | Checked, cleaned and applied new grease to chain | |
| Clean coolant tank of sludge, chips, and oil | M | Drain, clean, check | Drain, clean, check, refill | Suction pump, cleaning materials | Tank completely drained and cleaned, checked for damage and leak points. All OK, refilled to correct level | |
| Remove chuck jaws, clean, check for damage | M | No damage or play on jaws in chuck | Max 0.002" total play | Cleaning materials, compressed air, OI | No damage or issues seen on jaws. Total float or movement was less than 0.002" | |
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Example Of Preventive Maintenance Schedule

AW Chickering



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