



MAZATROL / COORDINATE

MAZATROL 3 Axis Mill Programming

Start a new Program



No.	MDI	INITIAL-Z	ARC MODE	HELIX MODE	HELIX PLAN	PITCH-X	PITCH-Y	SPR
0	INITIAL	2.5	1	OFF				
0	FIN	0.0	1	2	SWITCH	SWITCH	SWITCH	AND
1	START	15	1	0.05			0.05	

No.	MDI	MDI WPC	X	Y	Z		
1	WPC	0	-28.6629	-11.2287	0	-24.4545	



No.	MDI						
1	WPC						

No.	MDI						
2							



WORKPIECE COORDINATE, WPC-Z 1



Mazatrol Programming Guide

ML Yell



Mazatrol Programming Guide:

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