

General Purpose ABS, POLYLAC® PA-727

Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs
depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions
- B. Barrel Setting Profile



MAX(°C) 230	230	220
MIN(°C) 190	190	180

- C. Mold Temperature 30~70 °C
depending on a) Thickness
b) Dimension
c) Gate and runner system

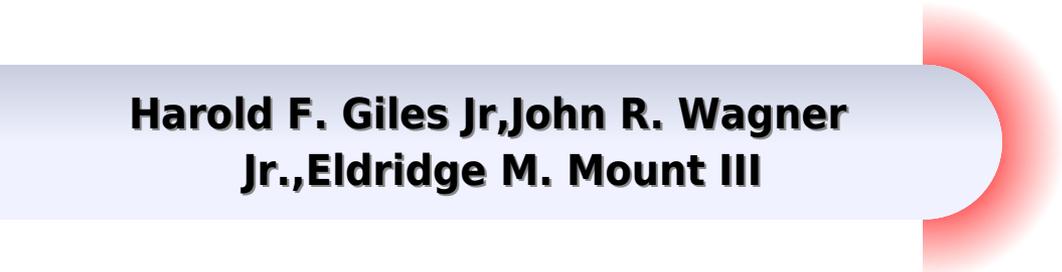
NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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General Purpose Abs Processing Guide

**Harold F. Giles Jr, John R. Wagner
Jr., Eldridge M. Mount III**



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love, wisdom, and passion, Queen Afua guides us to accept our mission and our mantle as Sacred Women—to heal ourselves, the generations of women in our ... Donnie McClurkin - I'm Walking Lyrics [Chorus:] I'm walking in authority, living life without apology. It's not wrong, dear, I belong here. So you might as well get used to me [Verse 1:] What does it mean to walk in the authority of God? Oct 15, 2020 — To empathise with the ideals of a God therefore allowing your decisions in life to be guided by wisdom and love. Walking In Authority Teen Council Promoting the youth interest within the cities of Clayton County through active youth involvement by participation in community activities. Walking In Authority To provide food and shelter to those suffering from homelessness. Walking In Authority (WIA) Teen Council, Inc. | Non-profits WIATC empowers teens (13-19) and their parents to advocate for themselves, give exposure to civic duty, develop leadership skills in preparation to address ... Donnie McClurkin - I'm Walking Lyrics ... authority God of the majority Livin' in my liberty So you might as well get used to me I'm walking in authority Living life without apology It's not wrong ... Walk in your authority! Oct 16, 2023 — You have authority to speak to the mountain. To cast the devil out. To rebuke sickness. To stand against the works of the enemy. Knowing this, ... I'm Walking Lyrics by Donnie McClurkin (Chrous) I'm walking in authority, living life without apology. It's not wrong, dear, I belong here. So you might as well get used to me (Verse 1)