

ACTUAL POS. (ABS.)

X 327.200
 Y 106.500
 Z 0.000

C 0.000 B 0.000

DIST TO GO

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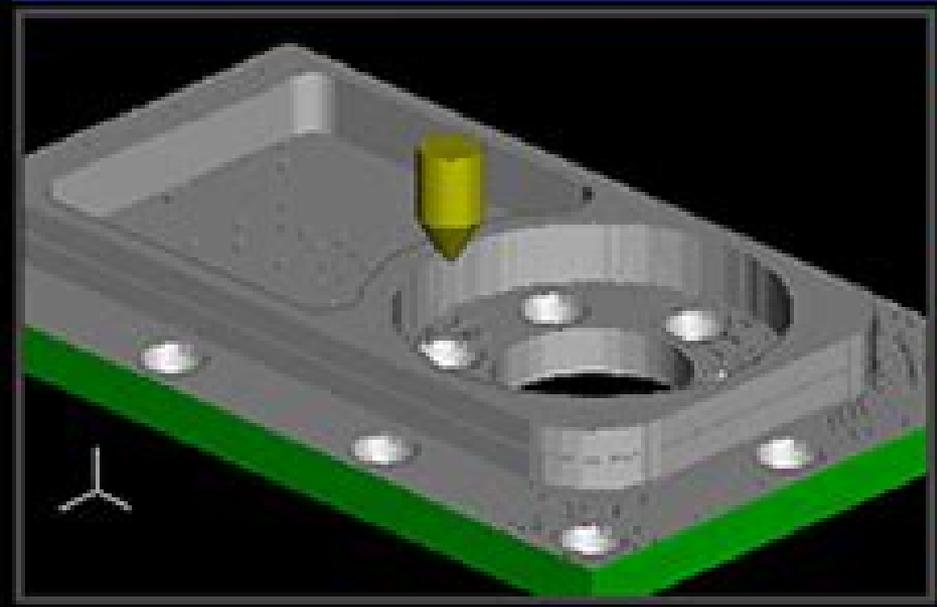
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S1

O 2001
 N 00004
 T 5
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G00	17	40	54
G80	49	90	98
G69	13.1		

SIMULATE-ANIMATE



O2001 CHAR<—>

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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 M3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

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