

# Brief Overview Manual Guide *i*

## ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL TOOL COMP. 1	DRIFT TO GO	SPEED	COMP. 1
X 10.0000	0.0000	S 1000	1.000000
Z 20.0000	0.0000	FEED INCHES	1.0000
C 0.0000	0.0000	F 0.00	1.0000
Y 0.0000	0.0000		1.0000

COMP. 1	COMP. 1
1. G00 X00.0 Z0.0	1. G00 X00.0 Z0.0
2. G01 Z0.0 F0.01	2. G01 Z0.0 F0.01
3. G01 X00.0 F0.01	3. G01 X00.0 F0.01
4. G01 Z0.0 F0.01	4. G01 Z0.0 F0.01
5. M01	5. M01
6. M02	6. M02

total End of block

REVERSE	START	PAUSE	SINGLE	STOP	FEED	OUTDRIP	ENTER	FL/POIN	EMPTY
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# Fanuc 6t User Guide

**G Thomas**



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