

G-Code Explained

G-Code is the essential programming language that directs CNC machines and 3D printers. It translates digital designs into precise physical movements and operations.

Core Functions & Commands



Positioning

Moves tool to specific X, Y, Z coordinates.
G0, G1



Speed Control

Sets spindle speed & movement velocity.
S, F



Tool Selection

Selects a specific tool from the carousel.
T, M06



Spindle Control

Starts and stops the spindle rotation.
M03, M04, M05



Feed Rates

Sets rate of motion for cutting operations.
F

Key Benefits



Automation



Versatility



Precision



Standardization

Historical Background

- **Late 1950s:** Developed at MIT's Servomechanics Lab.
- **1960s:** Standardized by the Electronic Industries Alliance.

G Code Guide

Marcel A. Müller



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