

## ENGINE IDENTIFICATION NUMBERS

Kohler engine identification numbers (model, specification and serial) should be referenced for efficient repair, ordering correct parts, and engine replacement.



GENERAL SPECIFICATIONS**	ECH630-ECH688	ECH730-ECH749	CH26	CH730	CH745
Bore	60 mm (2.35 in.)	63 mm (2.47 in.)		63 mm (2.47 in.)	
Stroke	69 mm (2.72 in.)			67 mm (2.64 in.)	
Displacement	694 cc (42.4 cu. in.)	747 cc (45.6 cu. in.)		726 cc (44 cu. in.)	
Oil Capacity (with)	1.9 L (2.0 U.S. qt.)				
Maximum Angle of Operation (2) full oil level*	25°				

TORQUE SPECIFICATIONS**	ECH630-ECH688	ECH730-ECH749	CH26	CH730	CH745
<b>Blower Housing</b>					
Into coned aluminum hole or weld nut MS	6.2 N-m (55 in. lb.) into new holes 4.0 N-m (35 in. lb.) into used holes				
MS	10.7 N-m (95 in. lb.) into new holes 7.3 N-m (65 in. lb.) into used holes				
Into extruded hole in sheet metal MS	2.6 N-m (23 in. lb.) into new holes 2.3 N-m (20 in. lb.) into used holes		6.2 N-m (55 in. lb.) into new holes 4.0 N-m (35 in. lb.) into used holes		
MS	2.6 N-m (23 in. lb.) into new holes 2.3 N-m (20 in. lb.) into used holes		10.7 N-m (95 in. lb.) into new holes 7.3 N-m (65 in. lb.) into used holes		
<b>Closure Plate</b>					
Fastener	25.6 N-m (227 in. lb.)		24.4 N-m (218 in. lb.)		
<b>Connecting Rod</b>					
Cap Fastener (torque in increments) Ø mm straight shank Ø mm step-down Ø mm straight shank	11.6 N-m (103 in. lb.)		22.7 N-m (200 in. lb.) 14.7 N-m (130 in. lb.) 11.3 N-m (100 in. lb.)		

\*\*Values are in Metric units. Values in parentheses are English equivalents.

\*Exceeding maximum angle of operation may cause engine damage from insufficient lubrication.

\*\*Lubricate threads with engine oil prior to assembly.

\*\*Any and all horsepower (hp) references by Kohler are Certified Power Ratings and per SAE J1940 & J1925 hp standards. Details on Certified Power Ratings can be found at KohlerEngines.com.

# Kohler Command Model Ch745 28hp Engine Full Service Repair Manual

**A Loxley**



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