

<i>M Code</i>	<i>Turning</i>	<i>Milling</i>
M00	Compulsory program stop	Compulsory program stop
M01	Optional program stop	Optional program stop
M02	End of program (usually with reset no rewind)	End of program (usually with reset no rewind)
M03	Spindle rotation normal	Spindle rotation normal
M04	Spindle rotation reverse	Spindle rotation reverse
M05	Spindle stop	Spindle stop
M06	Tool change	Automatic tool change (ATC)
M07	High-pressure Coolant mist ON	High-pressure Coolant mist ON
M08	Coolant ON (coolant pump motor ON)	Coolant ON (coolant pump motor ON)
M09	Coolant OFF (coolant pump motor OFF)	Coolant OFF (coolant pump motor OFF)
M10	Chuck open	---
M11	Chuck close	---
M12	Tailstock quill IN	---
M13	Tailstock quill OUT	---
M19	Spindle orientation (optional)	Spindle orientation
M21	Tailstock forward	---
M22	Tailstock backward	---
M28	Return to origin	---
M29	Rigid tap	---
M30	Program end (always with reset and rewind)	Program end (always with reset and rewind)
M41	Low gear select	Low gear select
M42	High gear select	High gear select
M68	Hydraulic chuck close	---
M69	Hydraulic chuck open	---
M78	Tailstock advancing	---
M79	Tailstock reversing	---
M94	Cancel mirrorimage	Cancel mirrorimage
M95	Mirrorimage of X axis	Mirrorimage of X axis
M96	Mirrorimage of Y axis	Mirrorimage of Y axis
M98	Subprogram call	Sub program call
M99	Subprogram end	Subprogram end

# Fagor Cnc M Codes

**Lei Huang**



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## **Table of Contents Fagor Cnc M Codes**

1. Understanding the eBook Fagor Cnc M Codes
  - The Rise of Digital Reading Fagor Cnc M Codes
  - Advantages of eBooks Over Traditional Books
2. Identifying Fagor Cnc M Codes
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fagor Cnc M Codes
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fagor Cnc M Codes
  - Personalized Recommendations
  - Fagor Cnc M Codes User Reviews and Ratings
  - Fagor Cnc M Codes and Bestseller Lists
5. Accessing Fagor Cnc M Codes Free and Paid eBooks

- Fagor Cnc M Codes Public Domain eBooks
  - Fagor Cnc M Codes eBook Subscription Services
  - Fagor Cnc M Codes Budget-Friendly Options
6. Navigating Fagor Cnc M Codes eBook Formats
    - ePub, PDF, MOBI, and More
    - Fagor Cnc M Codes Compatibility with Devices
    - Fagor Cnc M Codes Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Fagor Cnc M Codes
    - Highlighting and Note-Taking Fagor Cnc M Codes
    - Interactive Elements Fagor Cnc M Codes
  8. Staying Engaged with Fagor Cnc M Codes
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Fagor Cnc M Codes
  9. Balancing eBooks and Physical Books Fagor Cnc M Codes
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Fagor Cnc M Codes
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Fagor Cnc M Codes
    - Setting Reading Goals Fagor Cnc M Codes
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Fagor Cnc M Codes
    - Fact-Checking eBook Content of Fagor Cnc M Codes
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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