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## 84 POWER UNIT



Fig. 4-88

### CRANKSHAFT

After visually inspecting the crankshaft, check it particularly carefully for 1) shaft deflection, 2) condition of crankshaft bearing, and 3) condition of crank pin bearing.

#### 1) Crankshaft deflection

Support crankshaft by "V" blocks, as shown, with the dial gauge rigged to read the runout. Deflection is half the runout read on the gauge and is specified to be within the following limits:

|                                |                     |
|--------------------------------|---------------------|
| Deflection limit on crankshaft | 0.05 mm (0.002 in.) |
|--------------------------------|---------------------|

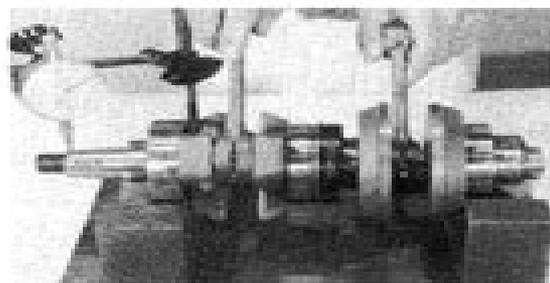


Fig. 4-90

#### 2) Condition of crankshaft bearings

After washing the bearings, clean, spin the outer race of each bearing to see if it rotates smoothly as it should, without any abnormal noise. A bearing giving any abnormal noise or presenting a color signifying burning must be replaced.

To wash the crankshaft, use nonflammable cleaning solvent. At the time of installing it, be sure to oil it with the prescribed lubricant.

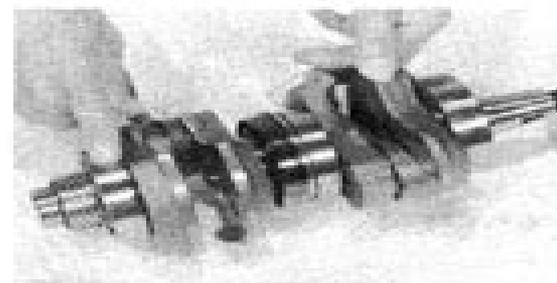


Fig. 4-91

#### 3) Condition of crank pin bearing

Wear on the big end of the connecting rod can be estimated by checking the movement of the small end of the rod. This method can also check the extent of wear on the parts of the connecting rod's big end. If wear exceeds the limit, connecting rod, crank pin and crank pin bearing should all be replaced.

|               |                   |
|---------------|-------------------|
| Service limit | 5.0 mm (0.20 in.) |
|---------------|-------------------|



Fig. 4-92

# Lambda 40 Service Manual

**Jin-Ying Zhang**



## **Lambda 40 Service Manual:**

## Unveiling the Energy of Verbal Beauty: An Mental Sojourn through **Lambda 40 Service Manual**

In some sort of inundated with monitors and the cacophony of immediate connection, the profound energy and emotional resonance of verbal artistry often disappear in to obscurity, eclipsed by the constant barrage of noise and distractions. Yet, situated within the lyrical pages of **Lambda 40 Service Manual**, a fascinating function of fictional beauty that impulses with raw emotions, lies an memorable journey waiting to be embarked upon. Penned by way of a virtuoso wordsmith, that exciting opus instructions visitors on a psychological odyssey, lightly exposing the latent potential and profound impact stuck within the complicated web of language. Within the heart-wrenching expanse of the evocative analysis, we shall embark upon an introspective exploration of the book is main subjects, dissect its interesting writing design, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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