

WARRANTY INFORMATION SERVICE INFORMATION

## Bravo Gear Change

### Models

ALL Bravo One / Two and Three Including Bravo One XZ (Excluding the Bravo XR)

### Situation

The Bravo driveshaft housing gears and kits available from Mercury Precision Parts / Quick-silver are being replaced by the current production gear sets used in the Bravo 2000 series drive units. They will be supplied in complete installation kits that include the pinion gear, both driven gears, and the cone clutch and other required parts. All of the parts from the kits must be used to properly complete the installation of the new gear kit.

### Part Required

#### Bravo Replacement Gear Set and Thrust Bearing Shim Races

Use the following charts when replacing driveshaft housing gear kits and thrust bearing shim races. The new replacement gear kits require shims, to be ordered separately.

### Specifications

#### NOTICE

The number stamped on the housing will now correspond to thinner shims. Refer to the table for specific information.

If the Thrust Bearing Shim Race used with old gear Set is:			Order one of the following Thrust Bearing Shim Race sets for the new Replacement gear set:		
Part Number	Shim Race Size		Part Number	Shim Race Size	
23-87560091	.091 in.	2.31 mm	23-861782051	.051 in.	1.29 mm
23-87560094	.094 in.	2.39 mm	23-861782054	.054 in.	1.37 mm
23-87560097	.097 in.	2.46 mm	23-861782057	.057 in.	1.45 mm

# Mercury Service Bulletin

**K Morrison**



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