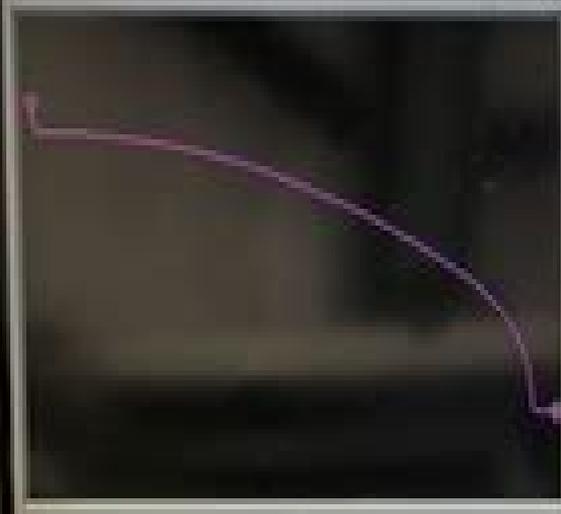


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WD X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619		
NEXT BLOCK		FEEDRATE			
WD X	-0.3164	F:0.0145			
Z	-0.0707				
		INCH/REV			



CYCLE CUTTING		
AREA	INCH	0.0100
TOOL WDN	2FIN	X
FEED-REV	0.0100	2
S-SPD-MIN	3000	MIN
S-DIRECT	REVERSE	
CUT ST X	19.7000	
X26.375 Z0.2		
X26.375 Z-0.125 F100		
R0.06 F100		
R1.375 F100		
R11.075 I44.418 X-0.75 F100		
R0.125 I26.418 X-0.710 F100		
X26.2 Z-0.043 R270 F100		



FANUC MANUAL GUIDE

Fanuc Lathe Programming Manual

Sebastian Brünink



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