

Manual Mill Setup 221

Introduction to Mill Setup

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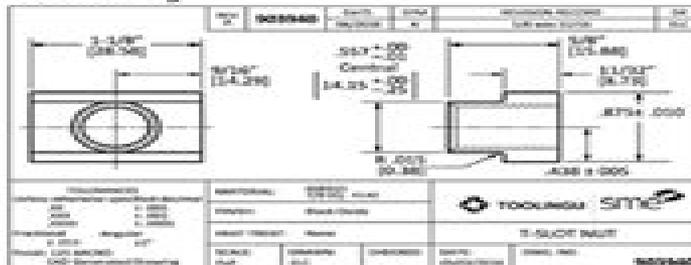
Milling is one of the most common **metal cutting** operations. A **milling machine**, or **mill**, uses a rotating **multi-point tool** to produce features on a **workpiece**. **Manual milling** requires an operator to control machine movements and adjust settings.

Before the machine is ready for operation, a machinist must complete a fair amount of preparation. Proper **setup** includes determining mill settings, aligning various mill components, and selecting **tooling** within the machining **parameters** of the cutting operation. An operator should have a solid understanding of the full details of a project as well as the potential dangers. All manual machining poses safety risks, and operators must take the proper precautions.

Any milling operation begins with a **blueprint**. The blueprint is a design document that contains the part **specifications**, including workpiece material, **surface finish**, **heat treatment**, and **tolerances**. This information helps a machinist select the required materials, tools, and **workholding devices**.



Manual Milling



Blueprint

Mill Setup Training Manual

AN Whitehead



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