

REPAIR

HYDROSTATIC TRANSMISSION/
DIFFERENTIAL ASSEMBLY—
REMOVAL/INSTALLATION

1. Disconnect negative (-) battery cable.

NOTE: Transmission/differential system capacity is approximately 4.7 L (2.7 qt).

2. Drain hydrostatic oil.



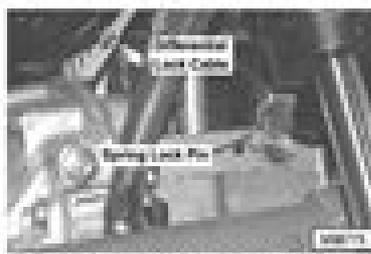
3. Remove lock nut to release spring tension on transmission roller sheave.
4. Remove drive belt from transmission sheave.
5. Remove drive sheaves and support with jack stands.



6. Remove spring ring and disconnect shaft damper.



7. Disconnect shaft nut.
8. Remove roller pin and disconnect brake nut.



9. Remove spring lock pin and disconnect differential lock cable.



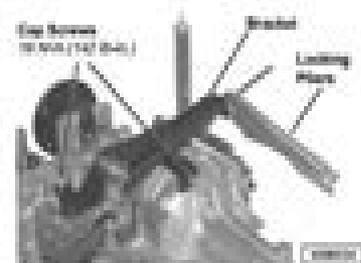
10. Disconnect two hydraulic lines. Close all springs using tape and plugs.
11. Disconnect wire tube.
12. Remove support bracket.
13. Install a support jack under transmission/differential assembly.
14. Remove eight cap screws and lock nuts (four each side).
15. Remove guard and transmission/differential assembly.

Installation is done in the reverse order of removal.

- Tighten transmission/differential cap screws and lock nuts to 25 Nm (21 ft-lb).

IMPORTANT: Check that O-rings are in place in transmission fittings. Improperly connected fitting will leak.

- Fill transmission/differential assembly with proper hydraulic oil.
- Adjust brake nut.
- Adjust foot control linkage.
- Adjust drive belt tension.

HYDROSTATIC TRANSMISSION/
DIFFERENTIAL ASSEMBLY—
DISASSEMBLY/ASSEMBLY

1. Plug all ports and thoroughly clean outside of transmission/differential assembly.



2. Loosen two cap screws.
3. Remove drive sheave and key.
4. Disconnect lock housing from transmission. Close all springs using tape and plugs.

 **CAUTION**

Spring and nut are under tension. Remove with caution.

5. Clamp a locking plate at back side of bracket onto nut to retain nut and spring from spring from bracket during removal.
6. Remove two cap screws and bracket assembly.



7. Remove remaining three cap screws, transmission and O-ring.

John Deere F 735 Manual

Jessica J Manson



John Deere F 735 Manual:

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