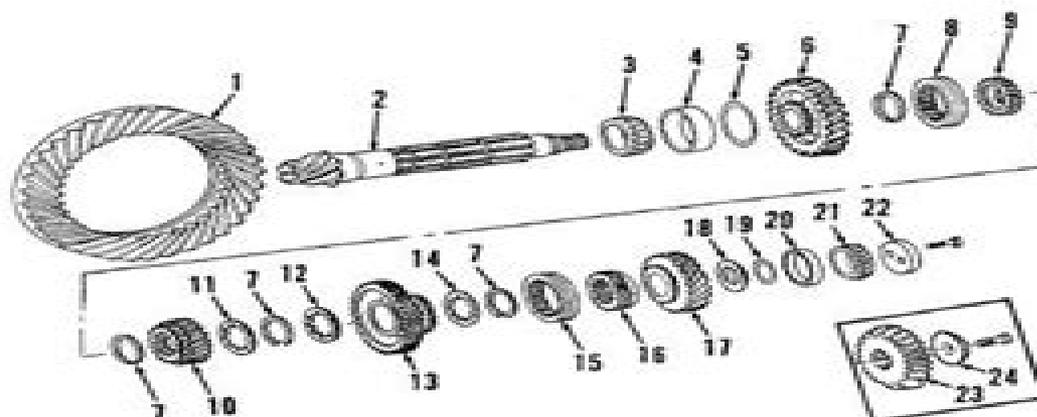


To disassemble, remove gear shield (1—Fig. 138), snap ring (2) and gear (3) from rear of shaft. Remove bearing retainer (5) mounting cap screws, then install two M10 x 50 cap screws into threaded holes of retainer and tighten evenly to remove retainer from clutch housing. Remove pto brake dowel pin (8). Remove thrust washer (6), snap ring (7) and bearing retaining ring (9). Reinstall gear (3) and rear snap ring

(7) onto shaft, then use the gear like a slide hammer to pull shaft and bearing from clutch housing. Remove front bearing (11) and bushing (13) from shaft if necessary. Lift sheet metal shield (1—Fig. 138A) with clutch shaft drive gear from clutch housing.

Inspect all parts and renew if necessary. To reassemble, reverse the disassembly procedure.



1. Bevel ring gear
2. Differential drive shaft
3. Bearing cone
4. Bearing cap
5. Shim
6. "A" range gear
7. Snap rings
8. Shaft collar
9. Rear shifter gear
10. "D" range gear
11. Thrust washer
12. Thrust washer
13. "B" range gear
14. Thrust washer
15. Shift collar
16. Front shifter gear
17. "C" range gear
18. Thrust washer
19. Shim
20. Bearing cap
21. Bearing cone
22. Retainer plate
23. Gear (MPWD)
24. Retainer

Fig. 136—Exploded view of differential drive shaft and associated parts. Gear (23) is used on models equipped with mechanical front-wheel drive. On Model 4650, thrust washer (12) must be installed with stepped side toward snap ring (7).

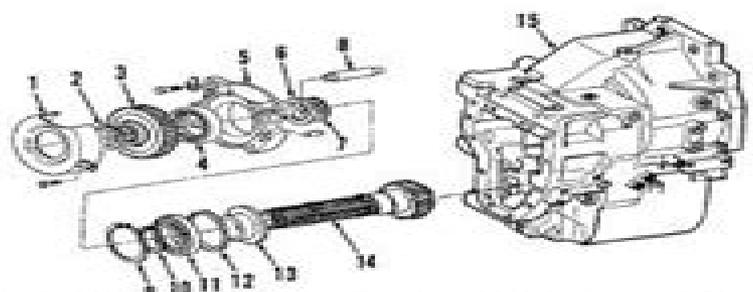


Fig. 138—Exploded view of mechanical front-wheel drive intermediate drive shaft and gear used on models equipped with Quad-Range transmission.

- | | |
|---------------------|------------------------|
| 1. Shield | 9. Snap ring |
| 2. Snap ring | 10. Snap ring |
| 3. Gear | 11. Needle bearing |
| 4. Roller bearing | 12. Washer |
| 5. Bearing retainer | 13. Bushing |
| 6. Thrust washer | 14. Intermediate shaft |
| 7. Snap ring | 15. Clutch housing |
| 8. Dowel pin | |

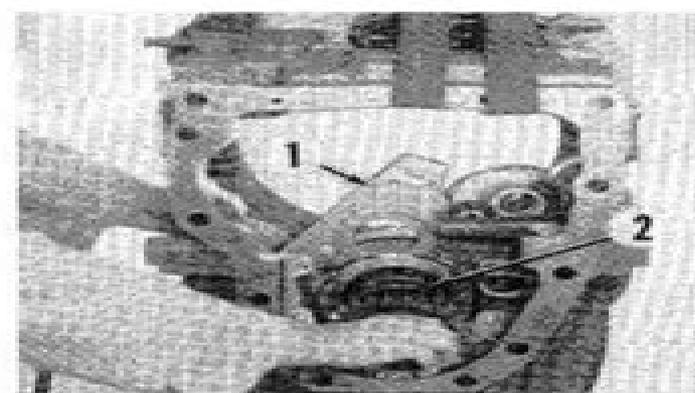


Fig. 138A—Clutch housing must be removed from tractor to remove sheet metal shield (1) and clutch shaft drive gear.

John Deere D Shop Manual

Michael Hoelscher



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