

# 3050, 3350 and 3650 Tractors



John Deere Werke Mannheim  
TM443 (Nov-93)  
MANNHEIM  
GERMANY



## SUMMARY OF MOST IMPORTANT SPECIFICATIONS FOR 3050, 3350 and 3650 TRACTORS

NOTE: For further specifications, see relevant Technical Manual.

### ENGINE

|   |                            |
|---|----------------------------|
| Valve clearance (engine hot or cold):                                   |                            |
| Intake valves   | 0.26 mm (0.010 in.)        |
| Exhaust valves  | 0.40 mm (0.016 in.)        |
| Minimum engine oil pressure at 800 rpm and normal operating temperature | 100 kPa (1 bar, 14.5 psi)  |
| Compression   | 2100 kPa (21 bar, 300 psi) |
| Maximum difference in pressure between cylinders                        | 50 kPa (0.5 bar, 7.25 psi) |
| Maximum blow-by at 1500 rpm and full load                               | 40 l/min (2.64 cu ft/min)  |
| Number and size of cylinder head bolts                                  | 10 bolts (20 N m)          |
| Cylinder head to cylinder block (top surface flared in oil)             |                            |
| Top size  | 65 mm (2.56 in.)           |
| Flat size   | 100 mm (3.94 in.)          |
| Flat size   | + 0.07                     |
| Number cover to cylinder head   | 10 bolts (7 N m)           |
| Connecting rod cap screws (flared in oil)                               | 10 to 12 Nm (50 to 50 N m) |
| Main bearings in cylinder block   | 100 Nm (20 N m)            |
| Flywheel to crankshaft  | 100 Nm (200 N m)           |
| Front axle carrier to engine  |                            |
| without increased lifting capacity                                      | 200 Nm (170 N m)           |
| with increased lifting capacity and 800 TORX screws                     |                            |
| upper TORX screws   | 100 Nm (70 N m) + 30°      |
| lower TORX screws   | 200 Nm (100 N m)           |
| Clutch to front axle carrier  | 400 Nm (200 N m)           |
| Clutch to clutch housing  |                            |
| without increased lifting capacity                                      | 200 Nm (170 N m)           |
| with increased lifting capacity and 800 TORX screws                     |                            |
| upper and upper right-hand TORX screws                                  | 100 Nm (20 N m) + 30°      |
| upper left-hand TORX screws   | 100 Nm (20 N m) + 30°      |
| lower TORX screws   | 100 Nm (20 N m) + 30°      |
| Side frames to front axle carrier                                       |                            |
| without increased lifting capacity                                      | 200 Nm (170 N m)           |
| with increased lifting capacity and 800 TORX screws                     |                            |
| TORX screws   | 400 Nm (200 N m)           |
| Side frames to front axle housing                                       |                            |
| without increased lifting capacity                                      | 200 Nm (170 N m)           |
| with increased lifting capacity and 800 upper and lower cap screws      |                            |
| lower cap screws  | 170 Nm (100 N m)           |
| center cap screws   | 100 Nm (200 N m)           |

### FUEL INJECTION SYSTEM

|   |                                     |
|---|-------------------------------------|
| Opening pressure of a line or re-conditioned nozzle with new spring |                                     |
| -Engine without turbocharger  | 21700 to 22400 kPa (217 to 224 bar) |
| -Engine with turbocharger   | 21700 to 22400 kPa (217 to 224 bar) |
| -Engine with turbocharger   | 21700 to 22400 kPa (217 to 224 bar) |
| -Engine with turbocharger   | 21700 to 22400 kPa (217 to 224 bar) |
| Minimum opening pressure with used nozzle                           |                                     |
| -Engine without turbocharger  | 20700 kPa (207 bar, 3000 psi)       |
| -Engine with turbocharger   | 20700 kPa (207 bar, 3000 psi)       |
| -Engine with turbocharger   | 20700 kPa (207 bar, 3000 psi)       |
| Maximum difference in opening pressure                              | 100 kPa (1 bar, 14.5 psi)           |
| Fuel injection nozzle to cylinder head                              | 20 Nm (20 N m)                      |

### EXHAUST

|                           |                       |
|---------------------------|-----------------------|
| Coal dust loading content | 500 mg/m <sup>3</sup> |
|---------------------------|-----------------------|

### ENGINE CLUTCH

|   |                       |
|---|-----------------------|
| Thickness of a new disc                             | 10 mm (0.39 in.)      |
| Wear limit  | 7 mm (0.28 in.)       |
| Maximum permissible warpage of clutch disc          | 0.5 mm (0.02 in.)     |
| Flywheel to crankshaft                              | 100 Nm (200 N m)      |
| Clutch to flywheel                                  | 40 Nm (20 N m)        |
| Clutch pedal free play (mechanical operated clutch) | 20 mm (approx. 1 in.) |

### REAR DRIFT UNIT

|   |  |
|---|--|
| Operating pressure at 1500 rpm              | 1000 kPa (10.0 bar, 145 psi)               |
| Operating pressure of automatic shift valve | 500 to 700 kPa (5 to 7 bar, 75 to 100 psi) |
| Oil seal and oil to clutch housing          | 50 Nm (20 N m)                             |

### DIFFERENTIAL TRANSMISSION

|  |                                   |
|--|-----------------------------------|
| Differential axle shaft fluting ring locked with cone bearings | 0.75 to 1.0 Nm (0.8 to 10 in-lb)  |
| cone bearings  | 0.4 to 0.75 Nm (0.5 to 8.3 in-lb) |
| Special tool nut or special tool at differential drive shaft   | 140 Nm (100 N m)                  |

# John Deere Service Manual 3650

**ML Morrison**



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### **Table of Contents John Deere Service Manual 3650**

1. Understanding the eBook John Deere Service Manual 3650
  - The Rise of Digital Reading John Deere Service Manual 3650
  - Advantages of eBooks Over Traditional Books
2. Identifying John Deere Service Manual 3650
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere Service Manual 3650
  - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere Service Manual 3650
  - Personalized Recommendations

- John Deere Service Manual 3650 User Reviews and Ratings
- John Deere Service Manual 3650 and Bestseller Lists
- 5. Accessing John Deere Service Manual 3650 Free and Paid eBooks
  - John Deere Service Manual 3650 Public Domain eBooks
  - John Deere Service Manual 3650 eBook Subscription Services
  - John Deere Service Manual 3650 Budget-Friendly Options
- 6. Navigating John Deere Service Manual 3650 eBook Formats
  - ePub, PDF, MOBI, and More
  - John Deere Service Manual 3650 Compatibility with Devices
  - John Deere Service Manual 3650 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere Service Manual 3650
  - Highlighting and Note-Taking John Deere Service Manual 3650
  - Interactive Elements John Deere Service Manual 3650
- 8. Staying Engaged with John Deere Service Manual 3650
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere Service Manual 3650
- 9. Balancing eBooks and Physical Books John Deere Service Manual 3650
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection John Deere Service Manual 3650
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere Service Manual 3650
  - Setting Reading Goals John Deere Service Manual 3650
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere Service Manual 3650
  - Fact-Checking eBook Content of John Deere Service Manual 3650

- Distinguishing Credible Sources
13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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