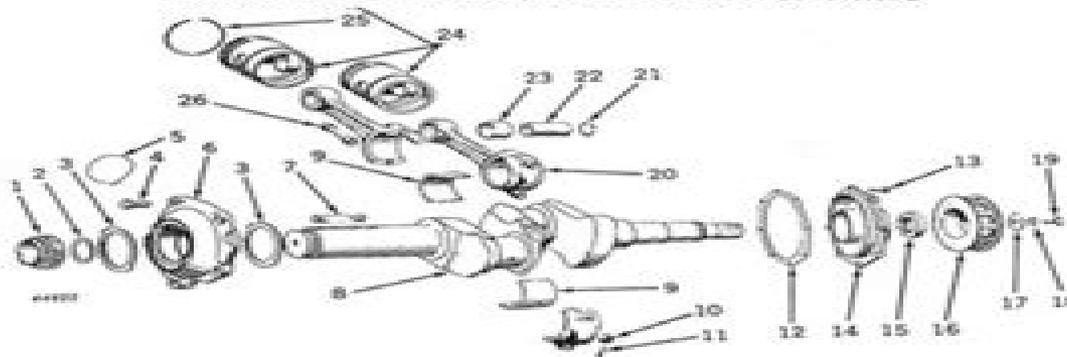


TRACTOR—MODEL "R"

CRANKSHAFT, PISTONS, AND ASSOCIATED PARTS



Qty	Part No.	Serial No.	Description
1	25	..	Gear, Crankshaft (Sub. for A190278)
1	24	..	Washer (Subst.) (Packed 2 on a Peg)
1	23	..	Washer (3 used)
1	22	..	Screw, Cap (Dish) (3 used)
1	21	..	Screw, 1/8 (Dish) (3)
1	20	..	Bearing, R2478, L-75, Main Bearing, with Bushing and Dowel Pin (Exchange)
1	19	..	Bearing, R2478, L-75, Main Bearing, with .002" Undercut Bushing and Dowel Pin (Exchange)
1	18	..	Bearing, R2478, L-75, Main Bearing, with .004" Undercut Bushing and Dowel Pin (Exchange)
1	17	..	Bushing, Main Bearing (To be Spced after Installing in Housing. Always Provide .002" to .003" Clearance.)
1	16	..	Pin, Dowel (Sub. for B1529)
1	15	..	Pin, Oil (Sub. for B1529)
1	14	..	Crankshaft, R2408, with Nut
1	13	..	Bearing, Connecting Rod (Pkg. of 2 Halfsets) (2 used) (Sub. for A190281)
1	12	..	Bearing, Connecting Rod, .002" Undercut (Pkg. of 2) (2 used) (Sub. for A190281)
1	11	..	Bearing, Connecting Rod, .004" Undercut (Pkg. of 2) (2 used) (Sub. for A190281)
1	10	..	Bearing, Connecting Rod, .002" Undercut (Pkg. of 2 Halfsets) (2 used)
1	9	..	Bearing, Connecting Rod, .002" Undercut (Pkg. of 2 Halfsets) (2 used)
1	8	..	Bearing, Connecting Rod, .002" Undercut (Pkg. of 2 Halfsets) (2 used)
1	7	..	Nut, Connecting Rod (4 used) (Sub. R23528)
1	6	..	Nut, Special (4 used) (Packed 10 on a Peg)
1	5	..	Pin, Cotter, 1/8" x 2" (4 used) (Sub. for B19428)
1	4	..	Gasket (Packed 5 on a Peg)
1	3	..	Screw, Cap (Dish) (8 used)
1	2	..	Bearing, R2428, R-74, Main Bearing, with Bushing, Dowel Pin, and Oil Seal (Exchange)
1	1	..	Bearing, R2428, R-74, Main Bearing, with .002" Undercut Bushing, Dowel Pin and Oil Seal (Exchange)
1	Bearing, R2428, R-74, Main Bearing, with .004" Undercut Bushing, Dowel Pin and Oil Seal (Exchange)
1	Bushing, Main Bearing (To be Spced after Installing in Housing. Always Provide .002" to .003" Clearance.)
1	Pin, Dowel (Sub. for B1529)
1	Pin, Oil (Sub. for B1529)
1	Gear, Crank Drive (Sub. for A190281)
1	Washer
1	Washer, Lock, 3/4"
1	Nut, Mach, 3/4" x 1-1/2" (Sub. for 15H75278)
1	Bolt, Connecting (2 used)
1	Key, Pin (4)
1	Pin, Piston (2 used) (Sub. for A190219)
1	Pin, Piston, .002" O.S. (Marked with Nut)
1	Pin, Piston, .004" O.S. (Marked with Nut)
1	Bushing, Piston Pin (2 used) (Sub. for A190281 and A190281)
1	Piston, 1 (see R23528) .002" O.S. (Sub. for A190281 and A190281)
1	Piston, 1 (see R23528) .004" O.S. (Sub. for A190281 and A190281)
1	Piston only (2 used)
1	Ring, Piston (Set of 4 Oil Control and 10 Compression Rings) (Sub. for A190281 and A190281)
1	Ring, Piston, .002" O.S. (Set of 4 Oil Control and 10 Compression Rings) (Sub. for A190281)
1	Ring, Piston, .004" O.S. (Set of 4 Oil Control and 10 Compression Rings) (Sub. for A190281)
1	Ring, Oil Control (Pkg. of 2)
1	Ring, Piston, .002" Oil Control (Pkg. of 2)
1	Ring, Oil Control Piston, Start End, .002" O.S. (Pkg. of 2)
1	Ring, Oil Control Piston, Stop End, .002" O.S. (Pkg. of 2)
1	Bolt, Connecting Rod (4 used) (Sub. A190281)
1	Nut, Connecting Rod (4 used) (Sub. A190281)
1	Gasket Set, Crankshaft and Sprocket Replacement*
1	Gasket Set, Crankshaft and Sprocket Replacement*

*See pages 35 to 38 for illustrations and contents of gasket sets.

John Deere Model A Parts Manual

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**John Deere Model A Parts Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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