

24. Install seal carrier (E). Install cap screws and tighten to 89 N·m (66 lb-ft).

Specification

Seal Carrier-to-Housing Cover
Cap Screw—Torque 89 N·m (66 lb-ft)

IMPORTANT: If spacer ring is not installed on high and low range bearing before installing clutch cover, bearing can fail.

25. Install spacer ring (F) on high and low range bearing.



CAUTION: The approximate weight of the clutch cover is 58 kg (130 lb).

26. Install clutch cover (A) by slowly and evenly lowering cover on housing. Install cap screws (D) and tighten to 52 N·m (38 lb-ft).

Specification

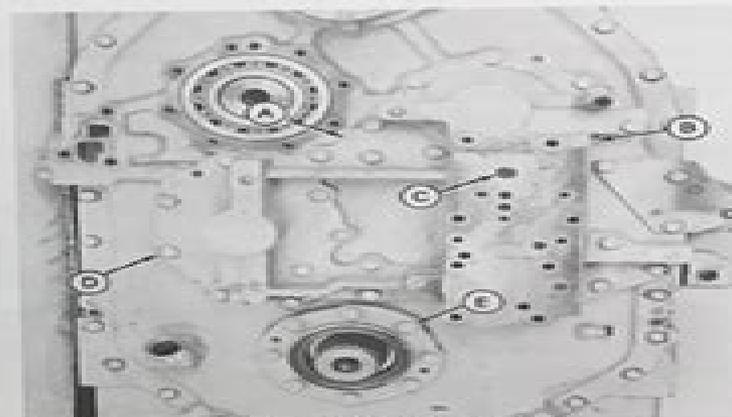
Clutch Cover-to-Transmission
Housing Cap Screw—Torque 52 N·m (38 lb-ft)

27. Install cap screw (C) in pressure regulating valve (B).

- A—Clutch Cover
- B—Pressure Regulating Valve
- C—Cap Screw
- D—Cap Screw (24 used)
- E—Seal Carrier
- F—Spacer Ring



11000-10-0100



00000-10-0100

(SN —000356) Transmission



01000-10-0100

(SN 000357—) Transmission

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Brendan G. Carr



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