

## HAAS C.N.C. LATHE PREPARATORY FUNCTIONS

MODAL  
NON-MODAL  
DEFAULT \*  
OPTION\*\*

|     |  |      |  |
|-----|--|------|--|
| G00 | RAPID POSITIONING MOTION (X,Z,U,W,R) (SETTING 14, 15)                | G70  | IRREGULAR PATH STOCK REMOVAL CYCLE (P,Q,U,W,R,D,S,T,F) (SETTING 12, 13)          |
| G01 | LINEAR INTERPOLATION MOTION (X,Z,U,W,R,F) (SETTING 14, 15)           | G71  | FACE GROOVING & HIGH SPEED RECH DRILL CYCLE (X,Z,U,W,R,K,D,F) (SETTING 22)       |
| G02 | CHAMFERING AND CORNER ROUNDOFF (X,Z,U,W,R,K,L,F) (SETTING 14, 15)    | G72  | O.D. I.D. PEAK GROOVING CYCLE (X,Z,U,W,R,K,D,F) (SETTING 22)                     |
| G03 | CW CIRCULAR INTERPOLATION MOTION (X,Z,U,W,R,K,L,F) (SETTING 14, 15)  | G73  | THREAD CUTTING CYCLE, MULTIPLE PASS (X,Z,U,W,R,K,A,D,F) (SETTING 16, 17, 18, 19) |
| G04 | DWELL (P) (P=seconds) (SETTING 14, 15)                               | G74  | FLATTING CYCLE (X,Z,U,W,R,S,R) (SETTING 14, 15)                                  |
| G05 | FINE SPINDLE CONTROL MOTION (X,Z,U,W,R,F) (LIVE TOOLING)             | G75  | CANCEL CANNED CYCLE (SETTING 16)   |
| G06 | EXACT STOP NON-MODAL   | G76  | DRILL CANNED CYCLE (X,Z,U,W,R,F)   |
| G07 | PROGRAMMABLE OFFSET SETTING (X,Z,U,W,R,F,G,H)                        | G77  | SPOT DRILL / COUPLER/BORE CANNED CYCLE (X,Z,U,W,R,F)                             |
| G08 | MAIN SPINDLE SHIFT TO SUB-SPINDLE                                    | G78  | PECK DRILLING CANNED CYCLE (X,Z,U,W,R,K,L,Q,P,R,F) (SETTING 16, 17)              |
| G09 | MAIN SPINDLE SHIFT TO SUB-SPINDLE CANCEL                             | G79  | TAPPING CANNED CYCLE (X,Z,U,W,R,F)   |
| G10 | CIRCULAR MOTION BY PLANE SELECTION (G02-G03) (LIVE TOOLING)          | G80  | BORE IN, BORE OUT CANNED CYCLE (X,Z,U,W,R,L,F)                                   |
| G11 | CIRCULAR MOTION IN PLANE SELECTION (G04-G05) (SETTING 14)            | G81  | BORE IN, STOP, RAPID OUT CANNED CYCLE (X,Z,U,W,R,L,F)                            |
| G12 | CIRCULAR MOTION YZ PLANE SELECTION (G06-G07) (LIVE TOOLING)          | G82  | BORE IN, STOP, MANUAL, RETRACT CANNED CYCLE (X,Z,U,W,R,L,F)                      |
| G13 | VERIFY X/Y/Z COORDINATE POSITIONING (SETTING 2 needs to be ON)       | G83  | BORE IN, DWELL, BORE OUT CANNED CYCLE (X,Z,U,W,R,L,F)                            |
| G14 | VERIFY METRIC COORDINATE POSITIONING (SETTING 2 needs to be OFF)     | G84  | O.D. I.D. TURNING CYCLE, MODAL (X,Z,U,W,R,F)                                     |
| G15 | MACHINE ZERO RETURN FROM REF. POINT (X,Z,U,W,R,S) (Panned)           | G85  | THREADING CYCLE, MODAL (X,Z,U,W,R,F) (SETTING 16, 17)                            |
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Note: These G and M codes are useful reference information, on a desk, or at the machine.

They're great to have laminated with G codes on one side and M codes on the other.

As a suggestion, get some white 90lb. cardstock and print G-codes on one side and M-codes on the other. Cut out the square section and go to Kinko's copies or local printer to get them laminated.

# Haas G Code Reference Manual

**S Baum**



## **Haas G Code Reference Manual:**

## Whispering the Techniques of Language: An Mental Journey through **Haas G Code Reference Manual**

In a digitally-driven world where screens reign supreme and quick transmission drowns out the subtleties of language, the profound strategies and psychological nuances hidden within words frequently get unheard. Yet, situated within the pages of **Haas G Code Reference Manual** a captivating fictional treasure pulsating with fresh thoughts, lies an extraordinary journey waiting to be undertaken. Published by a skilled wordsmith, this charming opus attracts readers on an introspective trip, gently unraveling the veiled truths and profound affect resonating within the cloth of each word. Within the psychological depths with this moving review, we can embark upon a honest exploration of the book is primary themes, dissect its interesting publishing design, and succumb to the powerful resonance it evokes strong within the recesses of readers hearts.

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