

MELSEC MEDOC *plus* IEC Programming and Documentation System

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Beginner's Manual



MELSEC MEDOC plus - The IEC Programming and Documentation System

Project Object Edit Tools Online Debug View Window Help

Automat1 [PRG] Body [SFC]

The SFC diagram shows a sequence of states and transitions:

- ACTALL (Start State)
- SECURITY (Transition)
- PROC1 (State)
- PROC2 (State, highlighted in red)
- PROC3 (State)
- PROC4 (State)
- CHARGE1 (Transition from PROC1 to PROC2)
- EMERGE (Transition from PROC2 to STOP)
- CHARGE2 (Transition from PROC3 to MD12)
- CHARGE3 (Transition from PROC4 to MD21)
- MD11 (State)
- MD12 (State)
- MD13 (State)
- MD21 (State)
- MD22 (State)
- TEMP90 (Transition from MD11 to TRANCON1)
- TEMP95 (Transition from MD12 to STOP)
- TEMP90 (Transition from MD13 to TRANCON2)
- TEMP90 (Transition from MD21 to TRANCON3)
- TEMP95 (Transition from MD22 to STOP)
- TRANCON1 (State)
- TRANCON2 (State)
- TRANCON3 (State)

Compile/Check Messages

```
<Automat1 [PRG] Header>  
<Automat1 [PRG] Body [SFC]>  
Error in action association line 1: Wrong as  
Error: illegal identifier 'START__PROC'  
Warning: TRANSITION TEMP90 defined me  
Warning: TRANSITION TEMP95 defined me  
Error: unsafe etc  
<Automat1 [PRG] Body [SFC] Transition ST  
<Automat1 [PRG] Body [SFC] Transition SE
```

Close

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MEDOC. ,1982 *Mitsubishi FX Programmable Logic Controllers* John Ridley,2004-07-31 John Ridley provides comprehensive information on usage design and programming for the Mitsubishi FX range of programmable logic controllers in this step by step practical guide Professional engineers working with Mitsubishi PLCs as well as students following courses focusing on these devices will find this book to be an essential resource for this popular PLC family Numerous worked examples and assignments are included to reinforce the practical application of these devices widely used in industry Fully updated throughout from coverage of the FX PLC to now cover the FxN PLC family from Mitsubishi John Ridley also focuses on use of the Fx2N the most powerful and diverse in function of this PLC group The second edition contains advanced topics along with numerous ladder diagrams and illustrative examples A hands on approach to the programming design and application of FX PLC based systems Programmed using GX Developer software used worldwide for the whole range of the FX PLC family Covers Ladder Logic tester the GX developer simulator that enables students and designers to test and debug their programs without a PLC

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