

O1000

G90 G80 G64 G40

G17

T17

M6 (Milling tool ø32 R3.1)

S15000 M3

G0 G90 G54.2 P1 A0 C0 X-100. Y0

M7

G43 G0 Z3. H17 M8

D17 (Tool Radius)

G1 Z0 F200.

#1=18. (Radius)

#2=5. (Depth)

M98 P500 (Call Program 500)

G90G0Z3.

X0 Y0

G1 Z0

#1=20. (Radius)

#2=10. (Depth)

M98P500 (Call Program 500)

G90G0Z3.

X100. Y0

G1 Z0

#1=25. (Radius)

#2=5. (Depth)

M98P500 (Call Program 500)

G90

G0 G53 Z0

M30

Fanuc Macro Programming Examples

Lingsheng Yao



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