

Brief Overview Manual Guide *i*

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL TOOL COMP. 1	SPINDLE	COMP. 1
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2. G01 Z20.0000	2. G01 Z20.0000
3. G01 Z20.0000	3. G01 Z20.0000
4. M01	4. M01
5. M02	5. M02

total End of block

REVERSE STOP PAUSE SINGLE STOP TOOL OUTSTOP ENTER FL/POIN CAPT

Fanuc 6t User Guide

Chao-Hwa Chang, Michel A. Melkanoff



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