

Brief Overview Manual Guide *i*

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)	FEED (MM)	SPINDLE	COMPASS
X 10.0000	S 1000		0.000000
Z 20.0000			1.000
C 0.0000	F 0.00		0.000000
Y 0.0000			0.000000

3D Simulation View: A green cylindrical part is shown in a 3D environment. The text "Total End of Block" is displayed below the simulation.

Program List (COMPASS):

- 01 G00 X00.0 Z0.0
- 02 G01 Z20.0 F0.1
- 03 G01 X10.0 Z20.0
- 04 M01
- 05 %

Control Panel:

Buttons: REVERSE, START, PAUSE, SINGLE, STOP, FEED, CUT/STOP, ENTER, F/POW, RAPID.

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M Mosston



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Non-Destructive Testing And Evaluation For Manufacturing And Construction. H. Dos Reis,1989-12-01 Exploring advances and strengthening communications among researchers in manufacturing and construction technologies this book covers nondestructive testing and evaluation methods Drawing on a wide range of experts it provides insights from every sector of the field Based on a three day conference titled Nondestructive Testing and Evaluation for Manufacturing and Construction held on the campus of the University of Illinois at Urbana Champaign the papers presented in the book foster development of new and innovative methods

NC Machine Programming and Software Design Chao-Hwa Chang,Michel A. Melkanoff,1989 Very Good No Highlights or Markup all pages are intact

Computer Numerical Control Programming Michael Sava,Joseph Pusztai,1990 A complete discussion of computer numerical control s revolutionary technology provides students with a thorough analysis of CNC concepts programming offsets compensation canned cycles and other features

The FMS Magazine ,1982 **The Engineers' Digest** ,1983 **Engineers' Digest** ,1983 **Tooling** ,1982 Indian Trade Journal ,1985 **Proceedings of the 3rd International Conference on Flexible Manufacturing Systems and 17th Annual IPA Conference, 11-13 September 1984, Boeblingen, West Germany** Fraunhofer-Institut für Produktionstechnik und Automatisierung,1984 **Scientific and Technical Aerospace Reports** ,1985 **American Machinist** ,1980 **CNC Programming Handbook** Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

Chartered Mechanical Engineer ,1984 CME ,1984 *Business Japan* ,1986-07 *School Shop/tech Directions* ,1990 Industrial Equipment News ,1980 **School Shop** ,1985

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