



1. Cut To Length

TracPipe® is marked every meter as an installation aid. Use a wheeled tube cutter with a stainless steel blade. Cut through plastic cover & stainless steel pipe ensuring blade is centred between two corrugations. Use full circular strokes in one direction & tighten roller pressure slightly (a quarter turn) after each revolution. Ensure a clean cut with no tags.



2. Strip Cover

Using a utility knife, strip back the plastic cover about 25mm back from the cut end to allow assembly of fittings.

3. Install Back Nut

Slide the back nut over the cut end. Place the two split rings into the first corrugation next to the pipe cut. Slide the back nut forward to trap the rings.



4. Fit Autoflare® Fitting

Place the AutoFlare® fitting into the back nut & engage threads. Note that the AutoFlare® fitting is designed to form a metal-on-metal leak-tight seat on the piping as you tighten the fitting. No paste should be used. Using appropriate wrenches, tighten the fitting until the resistance to wrenching increases greatly. The flare has now been created on the piping end.



5. Final Torque

Tighten nut and body as though you were making up a flared tubing joint. Note the relation between hex flats at this point and continue to tighten for two additional hex flats (one-third turn) to obtain required torque and final leak-tight seal. Ensure no more than two threads are on view when tightened.



6. Tape Wrap

After gas tightness test. Care must be taken after pressure test to ensure that no stainless steel pipe is visible. Any portions of exposed stainless steel behind the fitting nut shall be wrapped with TracPipe® self-bonding silicone tape. This will reduce the possibility of later corrosive attack.

Quick Installation Guide

For perfect, gas tight, metal to metal seal
First time, every time.

Gas Installation Guide

George Clapperton



Gas Installation Guide:

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also examined for City Guilds Edexcel the Chartered Institute of Building and the University of Reading Fred Hall's books on Building Services have helped thousands of students gain their qualifications and pass exams He was formerly a Senior Lecturer at Guildford College

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