

POWER TRAIN - GEAR TESTS AND ADJUSTMENTS

Clutch Center Distance (6X4 Diesel Only)

Reason:

To set optimal distance between clutches. May eliminate creep, grinding noise when shifting, or poor climbing.

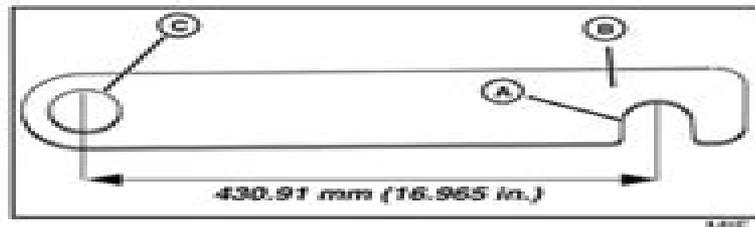
Tools:

- JD1175-2-1 Center Gauge

Check Procedure:

1. Remove drive belt.

NOTE: Remove and discard step gauge JDG1175-2-2 from main gauge. Verify the distance between the centers of the tool openings (C, A). The correct distance is 430.91 mm (16.965 in.)

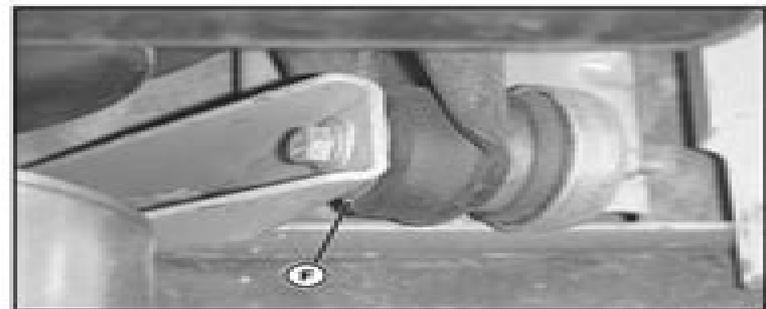


2. Place the open end (A) of the center gauge (B) on the primary clutch shaft (D).

NOTE: When verifying center distance, an incorrect reading will occur if the gauge is installed on the secondary clutch and then forced over the primary clutch.



3. Verify the closed end (C) of the gauge easily slips onto the secondary clutch hub (E).



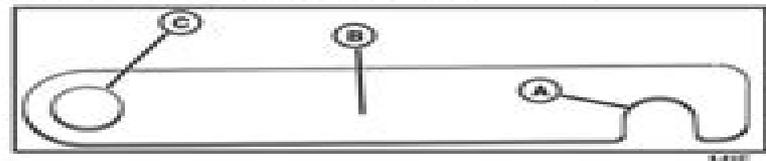
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4. Remove or add shims (F) as necessary.

- If the center distance is too long (gauge does not quite get to the secondary clutch hub) fewer shims are required.
- If the center distance is too short (gauge goes past the secondary clutch hub) more shims are required.

If Engine Has Been Removed:

1. If engine has been removed or motor mounts replaced, install and tighten the four isolators/mounts. Check center distance before the fifth isolator (G) is installed.



2. Place the closed end (C) of clutch center distance gauge (B) over the end of the secondary clutch. Position the open end (A) over the center shaft of the primary clutch.



MX00768

Gator 4x2 Service Manual

Lei Shi



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Table of Contents Gator 4x2 Service Manual

1. Understanding the eBook Gator 4x2 Service Manual
 - The Rise of Digital Reading Gator 4x2 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Gator 4x2 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Gator 4x2 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Gator 4x2 Service Manual
 - Personalized Recommendations
 - Gator 4x2 Service Manual User Reviews and Ratings

- Gator 4x2 Service Manual and Bestseller Lists
- 5. Accessing Gator 4x2 Service Manual Free and Paid eBooks
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 - Gator 4x2 Service Manual eBook Subscription Services
 - Gator 4x2 Service Manual Budget-Friendly Options
- 6. Navigating Gator 4x2 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
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 - Gator 4x2 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Gator 4x2 Service Manual
 - Highlighting and Note-Taking Gator 4x2 Service Manual
 - Interactive Elements Gator 4x2 Service Manual
- 8. Staying Engaged with Gator 4x2 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Gator 4x2 Service Manual
- 9. Balancing eBooks and Physical Books Gator 4x2 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Gator 4x2 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Gator 4x2 Service Manual
 - Setting Reading Goals Gator 4x2 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gator 4x2 Service Manual
 - Fact-Checking eBook Content of Gator 4x2 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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