

Figure 19 — Checking Fuel Pressure

When it falls or rises — check the following:

1. Look for leaky fuel gasket or line connection — tighten them.
2. Examine and clean with solvent the gas strainer or screen inside the pump bowl.

3. Look for clogged fuel line — blow out with compressed air.
4. Make sure that all pump cover screws and related plugs are tight.

5. Inspect throttle fuel line for deterioration, leaks, chafing, kinks or cracks. If none of these items appear proper — remove the pump for replacement or overhaul.

If getting too much gas — as an example of gas flow is generally caused by trouble other than the fuel pump — or low start the following:

1. Defective automatic choke.
2. Excessive use of hand choke.
3. Leaky unadjusted fuel line, or loose carburetor adjustable screws.
4. Stagnant carburetor float.
5. Defective carburetor needle valve.
6. Improper carburetor adjustment.

If none of these items corrects flooding, remove the fuel pump for replacement or overhaul.

### ELECTRIC FUEL PUMP

Many L-head engines use electric fuel pumps operated from the storage battery supply. The pump should be mounted close to the fuel tank so as to provide fuel pressure at all points along the fuel line and to eliminate siphon back.

The electric fuel pump is energized in the ignition circuit — which prevents spark timing of the carburetor and fuel lines to effect easy starting.

When fuel pump trouble is suspected, disconnect the fuel line at the carburetor and turn on the ignition switch. Pump fuel into a small container from place pump takes on the outlet side of the fuel line. If the pump starts to leak very infrequently, the main and fuel line connections are satisfactory. Remove your finger from the outlet side of the fuel

line and if ample fuel flows — the pump is satisfactory.

If fuel does not flow and all connections are tight, the pump should be replaced or repaired. ALWAYS be sure of a good ground and check for faulty flow in fuel lines and pump electrical connections.

### CARBURATOR

Continental L-head gasoline engines normally use various models of Zenith and Marvel-Schubler carburetors — of both the upright and horizontal types.

The carburetor mixes fuel with air and forces the mixture into the engine as the piston is depressed. Most carburetors incorporate the following systems to provide the flexibility and accurate requirements of varying loads and conditions:

- 1 — **Fuel System** — Controls the level and supply of fuel.
- 2 — **Idle or Low Speed** — Provides the proper mixture for the engine idle, light load and slow speeds, until the main metering system functions.
- 3 — **Main Metering System** — Controls the fuel mixture from part throttle operation to wide open throttle.
- 4 — **Power or Economy System** — Provides a richer mixture for maximum power and high speed operation. This system comes to function when the manifold vacuum is above 4" Hg.
- 5 — **Compensating System** — Provides a mixture which decreases in richness as the air speed increases.
- 6 — **Choke System** — Delivers additional fuel to the manifold for cold engine starting.

### ZENITH CARBURATOR

The Zenith 42 Series carburetor shown below has the following three adjustments:

- 1 — **Main Adjustment Screw** — Determines the amount of fuel which may be obtained for high speed operation.



Figure 20 — Zenith 42 Series Carburetor

To set this adjustment, open the throttle to about 1/2 open. Turn the adjustment clockwise, starting off the fuel until the engine speed increases or begins to rise due to fuel mixture. Now open this adjustment until the engine reaches its maximum speed and runs smoothly without stalling.

- 2 — **Idle Mixture Adjustment Needle** — Controls the amount of air admitted to the idling system, which functions only at low speeds.

Turning the screw clockwise richens the air, making the mixture richer — while increasing it admits more air making the mixture leaner. The idling adjustment needle should be set for the smoothest running of the engine; or, if a vacuum gauge can be attached to the manifold, set the adjustment for highest manifold vacuum.

- 3 — **Idle Speed Adjustment Screw** — controls the idling speed — which should be 500-600 R.P.M. for most industrial applications.

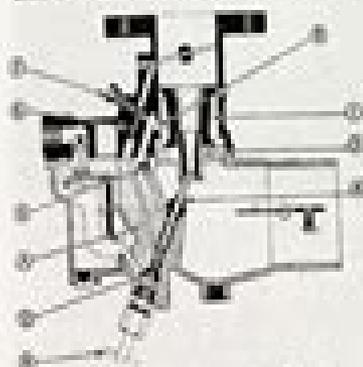


Figure 21 — Sectional View of a Zenith Carburetor

- A — Venturi
- B — Main Jet (High Speed)
- C — Secondary Venturi
- D — Main Jet (Range Jet)
- E — Fuel Valve
- F — Choke Valve
- G — Idle Jet
- H — Idle Adjusting Needle
- I — Main Jet Adjustment
- J — Main Jet Channel
- K — Idle Channel

### MARVEL-SCHUBLER CARBURATOR (Model 75A)

The Model 75A carburetor without power adjustment has the following two adjustments:

#### Preliminary Adjustments

- 1 — Set throttle stop screw "A" so that throttle is open slightly.
- 2 — Make certain that gasoline supply to carburetor is open.
- 3 — Set throttle control lever to 1/2 open position.



Figure 22 — Marvel-Schubler 75A Carburetor

- 4 — Close choke valve by means of choke control button.
- 5 — Start engine and partially release choke.
- 6 — After engine is up to operating temperature throughout, see that choke is returned to wide open position.

#### Low Speed or Idle Adjustment

- 1 — Set throttle or governor control lever to slow idle position.



Figure 23 — Sectional View of the Marvel-Schubler Carburetor

- 2 — Adjust throttle stop screw "A" for correct low idle speed (normally 500-600 R.P.M.).
- 3 — Turn idle adjusting screw "B" in, or clockwise, until engine begins to falter or will drive rollers, then turn screw "B" out, or counter-clockwise, until the engine runs smoothly.

**NOTE: IT IS BETTER TO HAVE THIS ADJUSTMENT SLIGHTLY TOO RICH THAN TOO LEAN.**

### CARBURETOR CHOKES

Manually Operated Choke — is operated by a flexible cable control from the instrument panel or rear engine panel. When this is the most simple

If it were important not to stall, use the procedure shown above. When plug shown in Figure 24, 25, can be removed, proceed to drain off excess gasoline from cover chamber. If this plug is missing, gas can leak up into the air stream from and create a fire hazard.

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