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POSITION	POS. COMP. S	VEL. 10.0	SPINDLE	TOOL
X	-80.000	0.000	S 4850	0.0000
Y	-80.000	0.000		0.4 0.4
Z	5.000	0.000	F 50	0.0000

TOOL COMPENSATION

TOOL	W. COMP.	D. COMP.
001	0.0	0.0
002	0.0	0.0

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0: (P01.00) 00120

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01 G0 G43 Z0 Z100. ;
02 M3 S4850 ;
03 G000 X1. Z1. Z1. 1-20. 00. C1. ;
04 F50. Z1. ;
05 G0210 B-05. H-00. W-00. 0000. ;
06 W000. Z1. Z1. 00. W00. ;
07 G0215 00. 00. 00. F50. 00. C0. ;
08 G01 ;
09 M1 ;
10 ;
11 F10. ;
12 M1 ;

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STOP

RECALL	START	PAUSE	STOP	STOP	END	CONTROL	ENTER	FLP/PRG	REPORT
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