

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

| PART NO       | REF NO | DESCRIPTION  | QUAN |
|---------------|--------|--|------|
| A-437-2756A17 | 1      | Cylinder Block and Crankcase Assy (incl. thrust washers) | 1    |
| A-437-2756A17 | 1      | Cylinder Block and Crankcase Assy (incl. thrust washers) | 1    |
| C-14-38526    | 2      | Stud, block and crankcase to drive shaft housing         | 2    |
| C-18-21723    | 3      | Stud, carburetor mounting                                | 2    |
| C-17-21428    | 4      | Pin, dowel - crankcase to cylinder block                 | 1    |
| C-10-22015    | 5      | Screw, adjusting - throttle control (1")                 | 1    |
| C-11-20645    | 6      | Nut, throttle control adjusting screw                    | 1    |
| C-22-41295A5  | 7      | Elbow Assembly, bleed drain                              | 1    |
| C-21-54011A2  | 8      | Check Valve Assembly                                     | 1    |
| C-22-00284    | 9      | Hose, bleed drain (5 1/2")                               | 2    |
| C-24-54223    | 10     | Clamp, bleed hose attaching                              | 1    |
| C-22-41294    | 11     | Elbow, injection   | 1    |
| C-22-25885    | 12     | Elbow, tell tale - cylinder block                        | 8    |
| C-10-32294    | 13     | Screw, crankcase to cylinder block (1")                  | 2    |
| C-10-34024    | 14     | Screw, crankcase to cylinder block (1 3/4")              | 10   |
| C-11-45887    | 15     | Nut, crankcase fastening screw                           | 1    |
| C-10-38801    | 16     | Screw, main bearing locking (5/8")                       | 1    |
| C-14-20091    | 17     | Tab Washer, main bearing locking screw                   | AR   |
| C-15-31412A1  | 18     | Shim, upper housing to cylinder block (.002-3-5-10)      | 1    |
| A-1132-3400A1 | 19     | Bearing Housing Assembly, upper                          | 1    |
| C-20-20991    | 20     | Bearing, ball - upper bearing housing                    | 1    |
| C-21-31410    | 21     | Bearing, roller - upper bearing housing                  | 1    |
| C-25-28742    | 22     | Oil Seal, upper bearing housing                          | 1    |
| C-25-20663    | 23     | O' Ring, upper bearing housing                           | 2    |
| C-24-34598    | 24     | Clamp, hold down ring                                    | 4    |
| C-10-36200    | 25     | Screw, ring clamp to bearing housing (9/16")             | 4    |
| C-24-34721    | 26     | Spring, ring clamp screw                                 | 4    |
| C-10-39002    | 27     | Screw, upper bearing housing (1/2")                      | 1    |
| C-27-31434    | 28     | Gasket, transfer port cover                              | 1    |
| A-61155       | 29     | Cover, transfer port                                     | 2    |
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| C-10-21091    | 33     | Screw, cyl. block cover to cyl. block (1 1/8")           | 6    |
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| A-46235       | 36     | Plate, baffle - exhaust manifold                         | 1    |
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| C-30-20861    | 40     | Bearing, ball - crankcase (lower)                        | 1    |
| C-26-26397    | 41     | Oil Seal, crankcase (lower)                              | 1    |

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