

Rebuilding

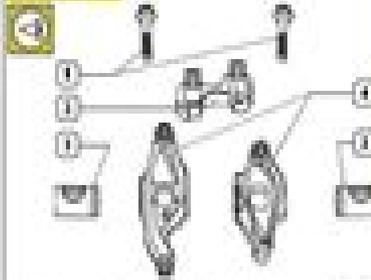
Figure 16



The central hole of the roller arm must have no gap after adjustment. The greatest load is exerted on the roller arm adjusting area and on the tappet (3) and must have no trace of abuse or wear if this roller arm.

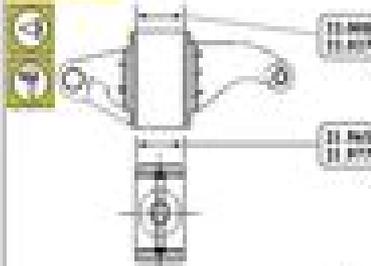
Roller and adjuster roller pistons are identical and are interchangeable.

Figure 17



1 - Roller - 2 - Support - 3 - Shaft - 4 - Roller arm

Figure 18



Check that adjustment on rollers are not excessive, wear or damage.

Figure 19



Roller pistons (2)

Roller straps (3) on roller with marks (4) facing the adjuster needles.

Figure 20

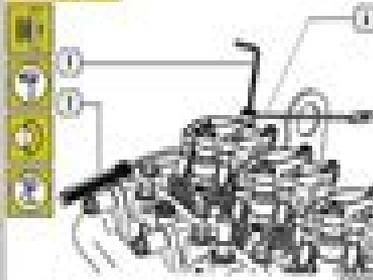


Check that the tappet adjuster following rule (1) are correctly placed from sliding on the roller when fitting the roller arm assembly.

Then with the roller arm assembly consisting of the support (2), roller arm (3) and shaft (4) and secure them to the cylinder head by tightening the following areas (5) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(5)	8	M16x20	30 ± 1 Nm

Figure 21



Adjust the clearance between roller arm and roller through roller support (1), roller support (2) and roller guide (3).

The opening clearance is:

- 0.25 to 0.50 mm for the intake valve
- 0.50 to 0.75 mm for the exhaust valve

Tighten the tappet adjuster nuts (5) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(5)	8	M16x20	30 ± 1 Nm

NOTE To carry out clearance adjustment of the roller arm assembly more quickly, proceed as follows:

- Install tool M16x20 (with part M10000) on the flywheel.
- Rotate the crankshaft, adjust the value of cylinder no. 1 and adjust the roller marked with an arrow as shown in the table below.

Cylinder no.	1	2	3	4
Intake	-	-	+	+
Exhaust	-	+	-	+

□ Rotate the crankshaft, adjust the value of cylinder no. 4 and adjust the roller marked with an arrow as shown in the table below.

Cylinder no.	1	2	3	4
Intake	+	+	-	-
Exhaust	+	-	+	-

Fit the distributor gear using support as described in the relevant section.

Fit the tappet cover as described in the relevant section.

ELECTRO-INDICATOR REMOVAL/RESETTING

Removal

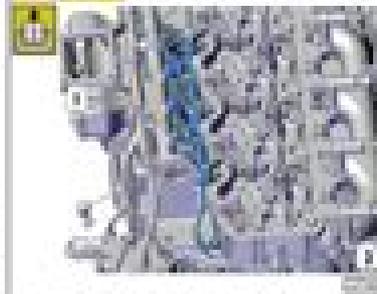
Remove the tappet cover as described in the relevant section.

Remove the distributor gear using support as described in the relevant section.

Remove the roller arm assembly as described in the relevant section.

Fit a suitable container to collect any fuel when you fit the tool.

Figure 22



Unscrew the plug (1, 2) and remove the high pressure fuel line from the injector valve to the distributor gear (3).

Ref.	No.	Description
(1)	4	M16x20
(2)	4	M16x20

Figure 23



Unscrew the nuts (1) and remove the distributor gear (2).

Ref.	No.	Description
(1)	4	M16x20

Unscrew the distributor gear locking screws (3)

Ref.	No.	Description
(3)	4	M16x20

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