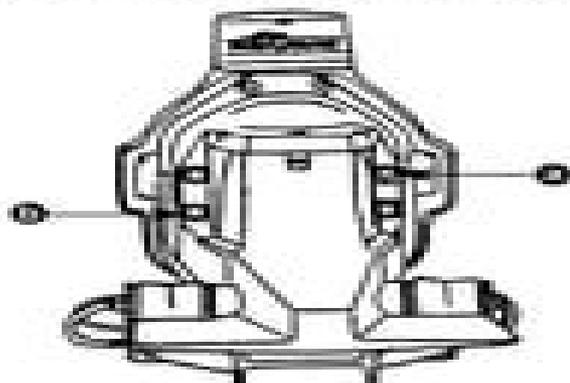


- B. Install stern drive unit.
 - a. Position trim cylinders so they point 45 degrees upward. Be careful not to scratch splash plate.
 - b. Align universal joint shaft with bell housing bore.
 - c. Guide U-joint shaft through gimbal bearing and into engine coupler. Make sure that shift linkage jaws engage with shift cable.
 - d. If necessary, rotate propeller shaft slightly to align U-joint shaft splines with engine coupler splines, then slide drive unit all the way into bell housing.
 - e. Rotate propeller shaft slightly to ensure that drive unit is still in neutral once installed.
9. Fasten stern drive unit to bell housing. Starting from center, torque nuts to 50 lbs. ft. (68 N-m).



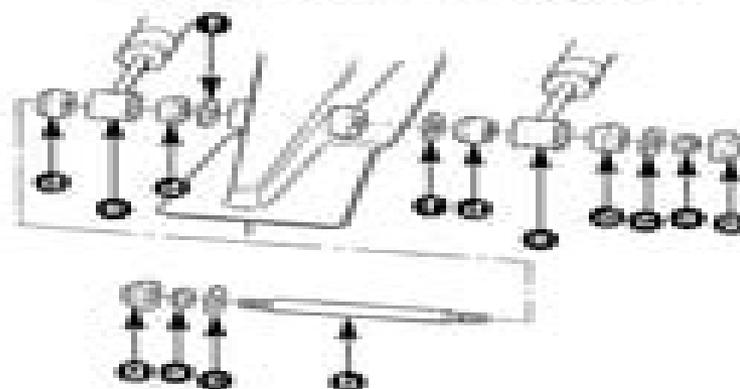
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- a - Locknuts (8) and Flat Washers (2)
 b - Ground Plate - Do Not Use Flat Washer

IMPORTANT: To aid in installing rubber bushings, use a water and soap solution.

10. Loosen nuts which secure trim cylinders to forward anchor pins. Be careful not to scratch splash plate.
11. Install aft anchor pin as follows:
 - a. Install rubber bushings in one aft trim cylinder pivot end. Be sure to install bushings with small diameter end facing each other.
 - b. Align cylinder bore with stern drive housing bore.

- c. Place large I.D. flat washer between rubber bushing and stern drive housing.
- d. Slide aft anchor pin through rubber bushings, large I.D. flat washer and stern drive housing bore.
- e. Place large I.D. flat washer on aft anchor pin against stern drive housing.
- f. Install rubber bushings in other aft trim cylinder pivot end. Be sure to install bushings with small diameter end facing each other.
- g. Align cylinder bore with stern drive housing bore and slide aft anchor pin through rubber bushings.
- h. Place small I.D. flat washer onto each end of anchor pin and install elastic stop nuts.



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- a - Locknut
 b - Anchor Pin
 c - Small I.D. Flat Washer
 d - Rubber Bushings
 e - Trim Cylinder Pivot Ends
 f - Large I.D. Washers
 g - Trim Cylinder Cap

12. Tighten forward and aft anchor pin nuts until nuts and washers bottom out against anchor pin shoulder.
13. Attach trim cylinder caps; hand tighten only. If caps will not catch threads, recheck tightness of anchor pin nuts.

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