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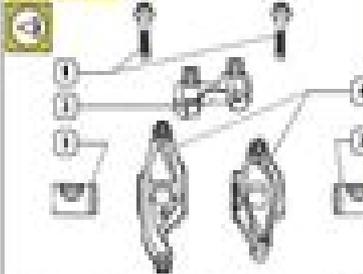
Figure 16



The control rods of the roller arm must have no gap after adjustment: the greatest load in contact with the roller arm adjusting areas and with the tappet (3) must not cause its break of stress or wear of the roller arm.

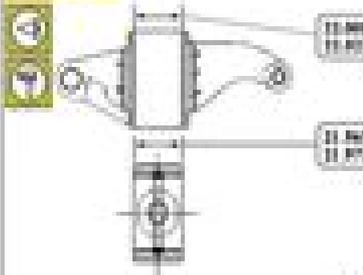
Break and adjust roller arm: see section 2 of the instruction manual.

Figure 17



1 - Control - 2 - Support - 3 - Shaft - 4 - Roller arm

Figure 18



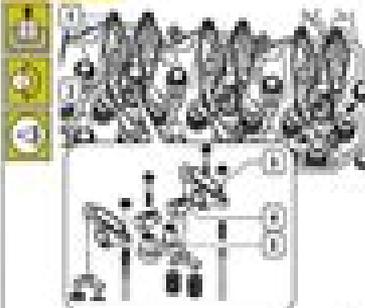
Check that adjustment on rollers are not excessive, wear or damage.

Figure 19



Fix the pulleys (2).
 Fix the straps (3) on valves with marks (4) facing the correct direction.

Figure 20



Check that the tappet adjuster (following rule (1)) are correctly placed: prevent them sliding on the rod when fixing the roller arm assembly.

Then with the roller arm assembly consisting of the support (2), roller arm (3) and shaft (4) and secure them to the cylinder head by tightening the following screws (5) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(5)	8	M8x20	3 to 4 Nm

Figure 21



Adjust the clearance between roller arm and valve through roller support (1), roller arm (2) and roller gear (3).

- The opening clearance is:
- 0.25 to 0.50 mm for the intake valve
 - 0.50 to 0.75 mm for the exhaust valve

Tighten the tappet adjuster nuts (4) to the torque indicated in the table.

Ref.	No.	Description	Tightening torque
(4)	8	M8x20	3 to 4 Nm

NOTE To carry out clearance adjustment of the valve-roller arm assembly more quickly, proceed as follows:

- Tighten nut M8x20 (8) with gear M10x20 on the flywheel
- Fix the control, adjust the value of cylinder no. 1 and adjust the valve marked with an asterisk (*) shown in the table below.

Cylinder no.	1	2	3	4
Intake	-	-	*	*
Exhaust	-	*	-	*

- Fix the control, adjust the value of cylinder no. 4 and adjust the valve marked with an asterisk (*) shown in the table below.

Cylinder no.	1	2	3	4
Intake	*	*	-	-
Exhaust	*	-	*	-

Fix the distributor using support as described in the relevant section.

Fix the tappet cover as described in the relevant section.

ELECTRO-INDICATOR FOR REMOVAL/RESETTING

Removal

Remove the tappet cover as described in the relevant section.

Remove the distributor using support as described in the relevant section.

Remove the roller arm assembly as described in the relevant section.

Fit a suitable container to collect any fuel when you drain it.

Figure 22



Unscrew the plug (1, 2) and remove the high pressure fuel line from the injector valve: the distributor is ready.

Ref.	No.	Description
(1)	4	M8x20
(2)	4	M8x20

Figure 23



Unscrew the nuts (2) and remove the distributor handle (3).

Ref.	No.	Description
(2)	4	M8x20

Unscrew the distributor timing screws (4).

Ref.	No.	Description
(4)	4	M8x20

Iveco Service Manual

Terry C. Jones



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