

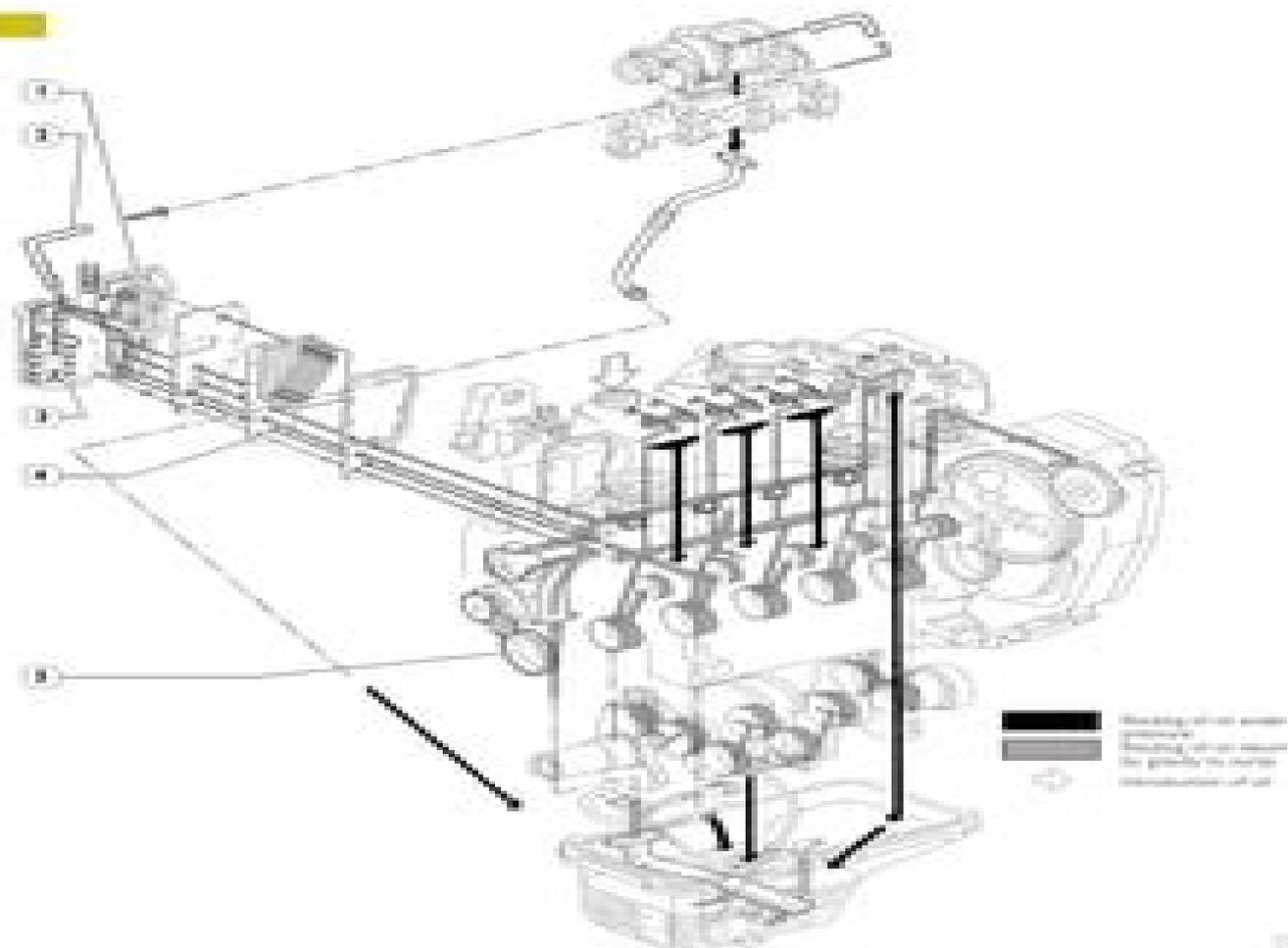
LUBRICATION

Lubrication by forced circulation is achieved through oil rotary expansion pumps, placed in the front part of the basement, driven by the straight-tooth gear splined to the shaft's low hubb. From the gear, the lubrication oil flows to the driving shaft, to the camshaft and to the valve drive.

Lubrication includes the heat exchanger (2-5), the turboflow for turbocharged versions, and for any compressed air system.

All these components may differ very according to the specific type.

Figure 3



LUBRICATION SYSTEM LAYOUT (4 cylinder engine)

1. Heat exchanger body - 2. Lubrication oil pipe to supercharger - 3. Oil filter - 4. Heat exchanger -
5. Oil rotary expansion pump.

Iveco Engine Service Manual Nef67

Ensheng Dong



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