

General Purpose ABS, POLYLAC® PA-727

Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs
depending on
- a) Humidity
 - b) Ratio of reground resin
 - c) Storage conditions
- B. Barrel Setting Profile



MAX(°C)	230	230	220
MIN(°C)	190	190	180

- C. Mold Temperature 30~70 °C
depending on
- a) Thickness
 - b) Dimension
 - c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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General Purpose Abs Processing Guide

Lingsheng Yao



General Purpose Abs Processing Guide:

Engineering Materials and Processing Methods, 1971 Issues for 1929 include section Contents noted 1929 1939 called Metallurgical abstracts Jan 1940 Sept 1945 called Engineering digest Oct 1945 called Materials beginning in 1942 included in the complete index to the periodical Plastics Materials and Processes Seymour S. Schwartz, Sidney H. Goodman, 1982 *Extrusion* Harold F. Giles Jr, John R. Wagner Jr., Eldridge M. Mount III, 2013-09-21 The second edition of Extrusion is designed to aid operators engineers and managers in extrusion processing in quickly answering practical day to day questions The first part of the book provides the fundamental principles for operators and engineers of polymeric materials extrusion processing in single and twin screw extruders The next section covers advanced topics including troubleshooting auxiliary equipment and coextrusion for operators engineers and managers The final part provides applications case studies in key areas for engineers such as compounding blown film extrusion blow molding coating foam and reprocessing This practical guide to extrusion brings together both equipment and materials processing aspects It covers basic and advanced topics for reference and training in thermoplastics processing in the extruder Detailed reference data are provided on such important operating conditions as temperatures start up procedures shear rates pressure drops and safety A practical guide to the selection design and optimization of extrusion processes and equipment Designed to improve production efficiency and product quality Focuses on practical fault analysis and troubleshooting techniques **NASA Tech Briefs**, 1995 Polymers Bryan Ellis, Ray Smith, 2008-10-29 A reliable source for scientific and commercial information on over 1 000 polymers this revised and updated edition features 25 percent new material including 50 entirely new entries that reflect advances in such areas as conducting polymers hydrogels nano polymers and biomaterials The second edition also comes with unlimited access to a complete fully searchable web version of the reference Powerful retrieval software allows users to customize their searches and refine results Each entry includes trade names properties manufacturing processes commercial applications supplier details references and links to constituent monomers Plastics World, 1991

Standards and Guidelines American Society of Electroplated Plastics, 1979 **Plastics Technology**, 1981

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properties selection processing and applications of the most widely used nonmetallic engineering materials Section 1 General Information and Data contains information applicable both to polymers and to ceramics and glasses It includes an illustrated glossary a collection of engineering tables and data and a guide to materials selection Sections 2 through 7 focus on polymeric materials plastics elastomers polymer matrix composites adhesives and sealants with the information largely updated and expanded from the first three volumes of the Engineered Materials Handbook Ceramics and glasses are covered in Sections 8 through 12 also with updated and expanded information Annotation copyright by Book News Inc Portland OR

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