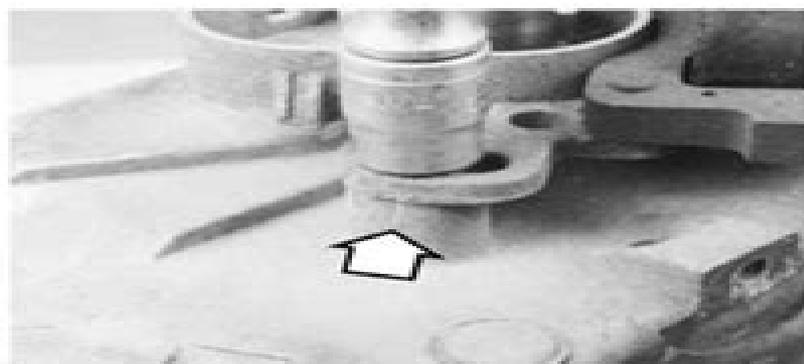


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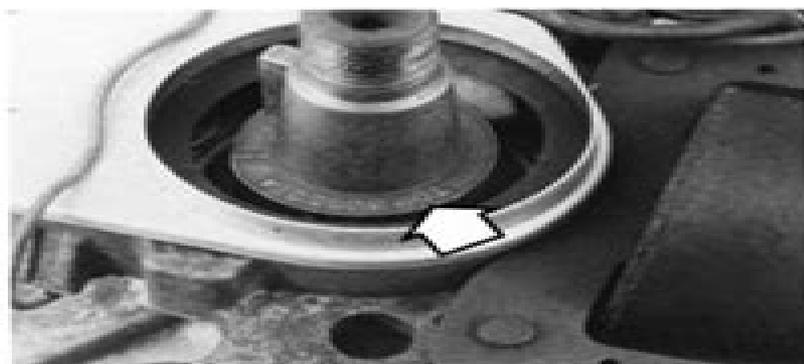


7.68 Install the crankcase breather (with the small hole [arrow] down, as shown here) and intake manifold (unless the carburetor and manifold were removed as an assembly). Use new gaskets and tighten the bolts securely.



7.69 Install the ignition coil/spark plug wire assembly and align the marks on the coil bracket and crankcase bosses, then tighten the coil mounting bolts securely.

Note: If the coil is mounted on the outside of the flywheel, don't tighten the bolts completely – just snug them up. The bolt holes are slotted; move the coil as far away from the flywheel as possible before snugging up the bolts. Be sure to reroute the wires from the ignition coil properly.



7.70 Refer to Chapter 4 and install the ignition points (if equipped) with the TOP side of the point cam facing up, then make sure the tapered portion of the crankshaft and the inside of the flywheel hub are clean and free of burrs. Position the Woodruff key in the crankshaft keyway and install the flywheel. Install the starter cup, washer and nut. Tighten the nut to the specified torque.

Note: If the ignition coil is mounted outside the flywheel, turn the flywheel so the magnets are facing away from the coil assembly, then insert a feeler gauge equal to the thickness of the air gap listed in the specifications (Appendix A at the back of the manual) between the flywheel and the legs of the coil armature. Turn the flywheel until the magnets are aligned with the armature legs, then loosen the coil mounting bolts so the magnets will draw the armature against the flywheel. Tighten the coil mounting bolts securely, then turn the flywheel to release the feeler gauge.

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Ying-Ying Zheng



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