



Figure 2-59. Front Brake Caliper Assembly (Left Side)

Furthermore, note that the backing plate of each brake pad has either one or two tabs. On the right side of the vehicle, the pad with two tabs is installed on the inboard side of the caliper, the pad with the single tab is installed on the outboard side.

On the left side of the vehicle, the pad location is reversed. Therefore, the pad with the single tab is installed on the inboard side of the caliper, while the pad with two tabs is installed on the outboard side.

2. Install pad pins, but do not fully tighten at this time.
3. Install calipers as follows:
  - a. Use shop rag or tape to protect fender area adjacent to caliper, as incidental contact can occur during caliper installation.
  - b. Place caliper over brake disc with bleeder valve top-side.

- c. Loosely install long caliper mounting bolt into upper lug of front fork leg.
- d. Install short caliper mounting bolt into lower lug of front fork leg. Tighten lower mounting bolt to 28-38 ft-lbs (37.9-51.5 Nm).
- e. Tighten upper caliper mounting bolt to 28-38 ft-lbs (37.9-51.5 Nm).
- f. Tighten pad pins to 180-200 in-lbs (20.3-22.6 Nm).

**WARNING**

After servicing brakes and before moving motorcycle, pump brakes to build brake system pressure. Insufficient pressure can adversely affect brake performance, which could result in death or serious injury. (000279a)

# Flht Service Manual

**S Ben Porath**



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