

Hydraulic Hoses

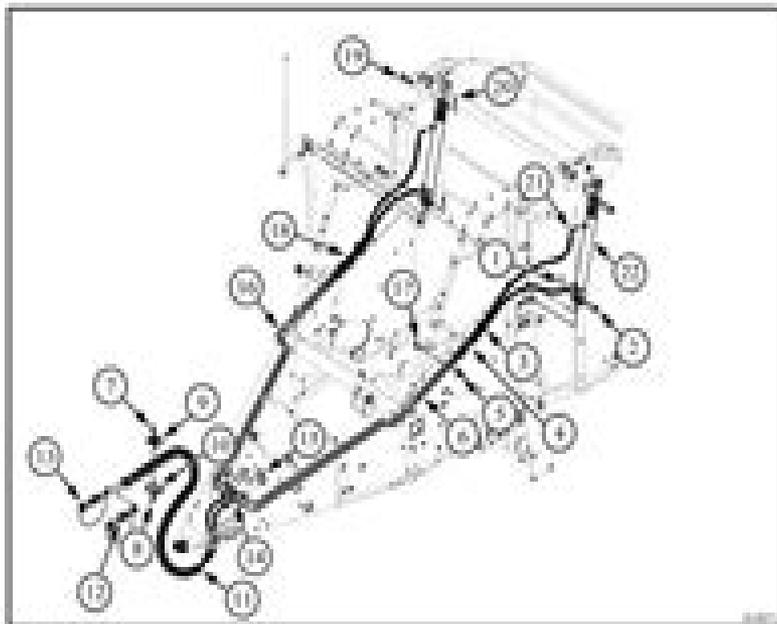


FIG. 3

FIG. 3: Hydraulic Components

- (1) 14 x 1.12 Outer Pin
- (2) Outer Pin
- (3) Cable Tie
- (4) Hydraulic Hose
- (5) Line Clamp
- (6) Left Hand Hydraulic Line
- (7) Garage Mat
- (8) Flange Lock Nut
- (9) Upper Clamp
- (10) Lower Clamp
- (11) Hydraulic Hose

- (12) Main Quick Disconnect Coupling
- (13) Dust Cap
- (14) 9/16-18 Union Tee
- (15) 10-14 Cable Tie
- (16) Right Hand Hydraulic Line
- (17) Flange Screw
- (18) Upper Hydraulic Hose
- (19) Special Outer Pin
- (20) 1/4 x 1/12 Outer Pin
- (21) 90 Degree Street Elbow
- (22) Hydraulic Cylinder Assembly

Hydraulic Cylinder

Disassembly

Fasten the tube in a vise or other holding equipment. Do not damage the tube.

Use a hammer and a punch to drive the guide into the tube just enough to release the internal retaining ring. Remove the internal retaining ring from the inside of the tube.

Put the piston and rod straight out of the tube to prevent damage to the tube.

Fasten the piston rod down in a vise and put a support under the piston rod near the piston. Put a shop cloth between the support and the rod to prevent damage to the rod.

Remove the two jam nut from the rod.

Remove the piston from the rod.

Remove the guide from the rod. Slice the guide off at the threaded end of the rod.

Remove and discard the O-ring from the rod.

Remove the O-ring, the backup ring, and the O-ring from the outside of the guide.

Remove the lip seal and the wiper ring from the inside of the guide.

Inspection

Clean all parts in cleaning solvent.

Check to make sure the rod is straight. If the rod is not straight, install a new rod. Do not try to straighten the rod.

Remove any marks and sharp edges on the chamfer at the piston end of the piston rod.

Retumble the inside of the tube. Inspect the inside of the tube for clean grooves and other damage. If there is any damage to the tube, a new tube must be used.

Inspect the guide end of the tube for sharp edges that will damage the O-rings on the piston and the guide. Remove any sharp edges.

Inspect the piston for damage and wear. If the piston is damaged or worn, replace the piston.

Assembly

Apply clean hydraulic oil to all of the components and work before assembly. Apply clean hydraulic oil to the bore of the tube and the rod before installing the components.

Install a new lip seal in the inside of the guide. The lip of the seal must be toward the small end of the guide.

Install a new wiper ring in the inside of the guide. The lip of the wiper must be toward the large end of the guide.

Install the new O-ring and backup ring in the groove on the outside of the guide. The O-ring must be toward the small end of the guide.

Fasten the piston rod down in the vise.

Push the guide onto the threaded end of the rod. Do not damage the wiper ring and lip seal.

Put a support under and raise the end of the rod. Use a shop cloth between the support and the rod to prevent damage to the rod.

Install a new O-ring on the rod.

Put the piston on the piston rod.

Clean the threads of the two jam nut and the rod with cleaning solvent.

Apply a thread locker to the threads of the rod.

Install the jam nut on the rod.

Install a new the new backup ring, the new O-ring, and the new backup ring in the groove on the outside of the piston. The O-ring must be between the backup rings.

Fasten the tube in a vise or other holding equipment. Do not damage the tube.

Lubricate the piston, the guide, and the inside of the tube with clean oil.

Push the piston straight into the tube. Push the guide into the tube enough to see the groove on the inside of the tube.

Install the internal retaining ring in the groove on the inside of the tube.

Hesston 730 Manual

David Kirk



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