

Technical Guidelines

FOAMGLAS®



01.10.2015

General criteria for FOAMGLAS® application

- FOAMGLAS® application should preferably take place when the ambient air temperature and temperature of the substrate are above 5° C.
- All expansion and movement joints should be continued through the structure.

For curved roofs the dimensions of the FOAMGLAS®-slabs will be adapted in function of the radius of the curve.

Radius of the curve (m)	Dimension of the FOAMGLAS® slabs (mm)
> 12,6	600 x 450 (standard slabs)
12,6 to 5,6	300 x 450
5,6 to 3,5	325 x 600
3,5 to 1,5	150 x 450

Criteria for the steeldeck

Thickness of the metal:	Minimum 0,7 mm
Trough width:	Maximum 60% of the Total surface.
Minimum insulation thickness:	In function of the trough width (L1) 0 mm < L1 ≤ 80 mm = thickness 50 mm (minimum) 80 mm < L1 ≤ 110 mm = thickness 60 mm 110 mm < L1 ≤ 140 mm = thickness 70 mm 140 mm < L1 ≤ 180 mm = thickness 80 mm
Maximum deflection: (under maximum load)	1/240 of the span if the height of the corrugations is less than 90 mm . 1/300 of the span if the height of the corrugations is equal or more than 90 mm is. (It is measured without taking into account the stiffening provided by the FOAMGLAS®).
Fastening of the sheets:	The metal sheets are fastened in the troughs of the corrugations to the purlins following the guidelines of the manufacturer.

On top of the galvanized metal sheet a spirit-based primer (outback) coating will be applied (consumption: +/- 150 gr/m²). On pre-coated sheets it is not necessary to apply a primer coat.

Criteria for the continuous supports

- The substrate shall be clean, dry and free of any irregularities. Irregularities of the substrate should not exceed 3 mm over 600 mm or 5 mm over 2 m.
- In case of conc. note substrate and if required, an appropriate levelling screed shall be applied.
- If composed of pre-cast concrete beams, irregularities must not exceed 3 mm between each section.

Foamglas Practical Guide

Shasha Hu



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