

**MANUAL TRANSMISSION**



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NOTE: For 2" or 2 1/2" gear shafts, use the dimensions in the appropriate shaft size chart.

- Remove**
1. Remove timing cables at battery.
  2. Drain oil.
  3. Remove front cover to crank case.
  4. Remove forward exhaust pipe.
  5. Remove water assembly (crank case) and gaskets.
- Check**
1. Remove timing cables at battery.
  2. Drain oil.
  3. Remove oil pan and gaskets.
  4. Remove oil pump and bracket and gaskets.
  5. Remove water pump and lower radiator hose.
  6. Remove fan and fan drive support bracket.
  7. Remove fan supply hose at fan pulley.
  8. Plug a 1/2" hole with a block of wood (to prevent rear engine and transmission from rotating) and remove rear engine and transmission from vehicle.
  9. Remove rear oil equipment and gear shaft.
  10. Remove fan mounting bracket.
  11. Remove forward and aft drive on front cover.

12. Remove front cover and gaskets.
13. Disconnect lower half of power steering shaft.
14. Disconnect or remove lower steering shaft.
15. Remove front cover to crank case.
16. Remove forward exhaust pipe.
17. Remove timing inspection cover and gaskets.

18. Remove upper extension to front cover.
19. Remove 1/2" pump and bracket and gaskets.
20. Remove lower half and lower radiator hose.
21. Remove fan and fan drive support bracket.
22. Remove fan supply hose at fan pulley.
23. Plug a 1/2" hole with a block of wood (to prevent rear engine and transmission from rotating) and remove rear engine and transmission from vehicle.
24. Remove rear oil equipment and gear shaft.
25. Remove fan mounting bracket.
26. Remove forward and aft drive on front cover.

Install upper timing equipment to engine and fan drive on clean, painted engine to align with timing marks.

NOTE: All gears supported by lifting equipment, use the open end timing tube. Do not strain the timing tube by a supporting framework.

1. Remove timing support jack.
2. Cover upper half (crank case) and lower half (water pump).
3. Note crank and shaft front cover to check for damage.
4. Do necessary installation procedures, install oil pump.

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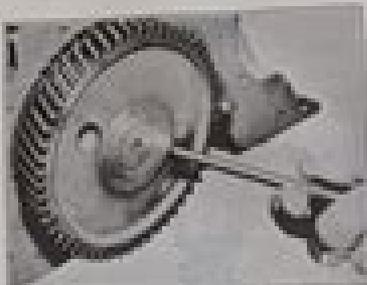


Figure 642-17. Adjusting Camshaft Timing (Cont.)

NOTE: Check that the camshaft is properly timed. Check for any damage to the shaft or gears.



Figure 642-18. Removing Camshaft Timing Gear

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# General Motors Engine Manual

**Clifford Lane**



## **General Motors Engine Manual:**

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