

### General Purpose ABS, POLYLAC® PA-727

#### Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs  
depending on a) Humidity  
b) Ratio of reground resin  
c) Storage conditions
- B. Barrel Setting Profile



MAX(°C)	230	230	220
MIN(°C)	190	190	180

- C. Mold Temperature 30~70 °C  
depending on a) Thickness  
b) Dimension  
c) Gate and runner system

#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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# General Purpose Abs Processing Guide

**SJ Ball**



## **General Purpose Abs Processing Guide:**

## Whispering the Secrets of Language: An Emotional Quest through **General Purpose Abs Processing Guide**

In a digitally-driven world wherever screens reign supreme and instant interaction drowns out the subtleties of language, the profound strategies and psychological nuances concealed within phrases usually get unheard. Yet, located within the pages of **General Purpose Abs Processing Guide** a interesting fictional treasure blinking with raw thoughts, lies an extraordinary quest waiting to be undertaken. Penned by an experienced wordsmith, this marvelous opus encourages visitors on an introspective journey, lightly unraveling the veiled truths and profound impact resonating within the cloth of every word. Within the emotional depths of this moving review, we shall embark upon a honest exploration of the book is core subjects, dissect its captivating publishing design, and yield to the strong resonance it evokes heavy within the recesses of readers hearts.

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