



LIST OF M-CODES

- M00 - PROGRAM STOP
- M01 - OPTIONAL STOP
- M02 - PROGRAM END
- M03 - SPINDLE ROTATION CW
- M04 - SPINDLE ROTATION CCW
- M05 - SPINDLE STOP
- M06 - TOOL CHANGE
- M07 - COOLANT THRU TOOL "ON"
- M08 - COOLANT "ON"
- M09 - ALL-COOLANT "OFF"
- M10 - ROTARY TABLE UNCLAMP (4TH AXIS)
- M11 - ROTARY TABLE CLAMP (4TH AXIS)
- M18 - MAGAZINE RETREIVEL (T20)
- M19 - SPINDLE ORIENT.
- M20 - SP. TOOL NO. UPDATION (T20)
- M26 - APC DOOR UP
- M27 - APC DOOR DOWN
- M30 - PROGRAM END AND REWIND
- M48 - FEED MOTION WITHOUT SPINDLE ON ENABLE
- M49 - FEED MOTION WITH SPINDLE ON ENABLE
- M60 - PALLET OUT CYCLE
- M61 - PALLET IN CYCLE
- M65 - X-AXIS MIRROR IMAGE "ON"
- M66 - Y-AXIS MIRROR IMAGE "ON"
- M67 - 4th-AXIS MIRROR IMAGE "ON"
- M68 - ALL AXIS MIRROR IMAGE CANCEL
- M70 - READY POT DOWN
- M71 - ATC ARM GRIP
- M72 - SPINDLE TOOL UNCLAMP
- M74 - ATC 180 DEG. INDEX
- M76 - SPINDLE TOOL CLAMP
- M77 - ATC ARM PARK POSITION
- M78 - READY POT UP
- M80 - MAGAZINE FORWARD (T20)
- M81 - MAGAZINE RETRACT (T20)
- M90 - TOOL COMISSIONING (CLEAR)
- M91 - TOOL COMISSIONING (SET)
- M94 - PALLET CHANGE ON (SERVO APC)

M Code For Through Coolant On Fagor

Yicheng Fang



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