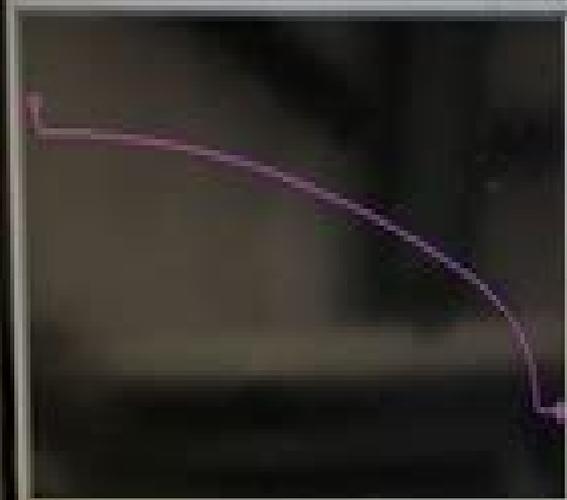
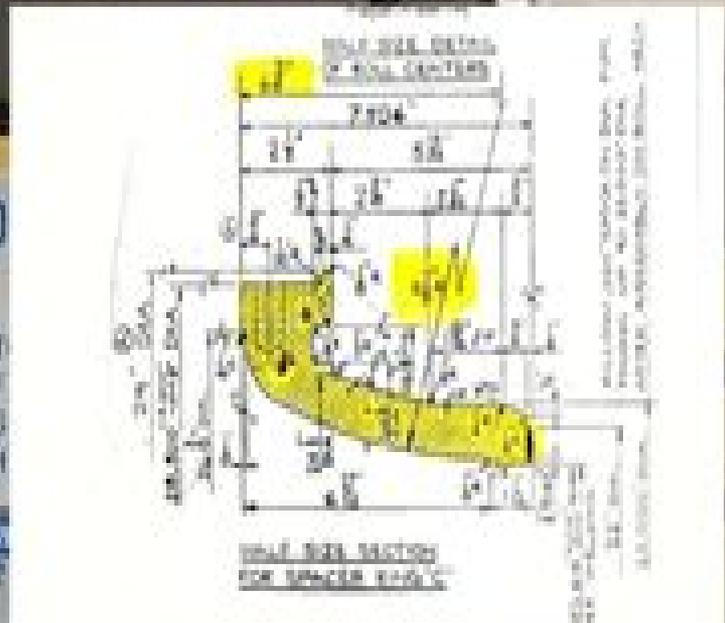


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WD X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619		
NEXT BLOCK		TOSSITE			
WD X	-0.3164	F:0.0145	INCH/REV		
Z	-0.0707				



CYCLE CUTTING		
AREA	INCH	0.0104
TOOL WDN	2FIN	X
FEED-REV	0.0104FIN	2
G-SPD-MIN	3000FEED	MIN
G-DIRECT	UNKNOWN	
CUT ST X	19.7000	
X26.375 Z0.2		
X26.375 Z-0.125 F100		
R0.06 F100		
R1.375 F100		
R11.075 I44.418 X-0.75 F100		
R0.125 I26.418 X-0.710 F100		
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