

# JOHN DEERE SERVICE BULLETIN

July, 1957

No. 255

## EXHAUST GAS LEAKAGE BETWEEN MUFFLER AND MANIFOLD

### John Deere "420" Series Tractor

**T**HERE have been a few field complaints about leakage of exhaust gas between manifold and muffler on tractors equipped with a side outlet muffler.

To correct this condition, a gasket is being installed between the M3435T or M3799T manifold and AM3224T muffler assembly. The use of the gasket went into effect on production tractors at Serial No. 420-115118.

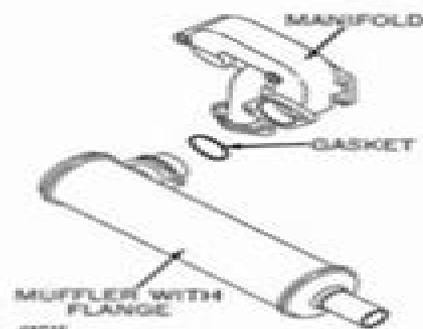


Figure 35-B

To eliminate this complaint on tractors with Serial Nos. below 420-115118 that use the side outlet muffler, install an M4098T muffler gasket between the manifold and muffler assembly. See Figure 35-B.

## ARE YOU HAVING TRANSMISSION TROUBLES? John Deere "520," "620," "720," and "820" Tractors

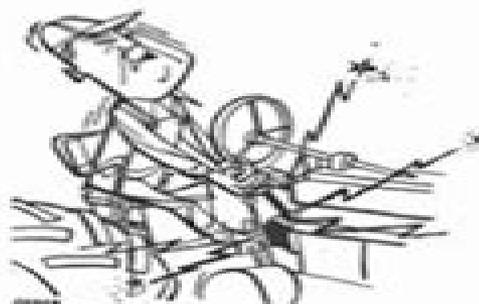


Figure 35-A

**A**RE you getting complaints on these tractors about clashing gears, transmissions that are hard to shift, shifting into two gears at once, or broken gear teeth? If you are, it could be due to your having overlooked a very important adjustment. Surprising as it may seem, all the trouble isn't in the transmission.

The great majority of complaints of this type that have been checked were due to incomplete disengagement of the clutch. For the clutch to operate properly, the pulley brake operating pin must be adjusted properly. The adjustment of the operating pin is described in detail in Service Bulletin No. 252.

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The next time you have a complaint about the transmission causing trouble in a John Deere "520," "620," "720," or "820" Tractor, adjust the pulley brake operating pin. The results will surprise you.

# John Deere Technical Service Bulletins

**H Kauffman**



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