

1768

Time constant for linear acceleration/deceleration during cutting feed in look-ahead control mode.

Data type: Word axis

Unit of data: ms

Valid range: 8 to 512

This parameter sets a time constant for linear acceleration/deceleration for cutting feed in the look-ahead control mode.

Note) The function for linear acceleration/deceleration after interpolation for cutting feed is required.

1770

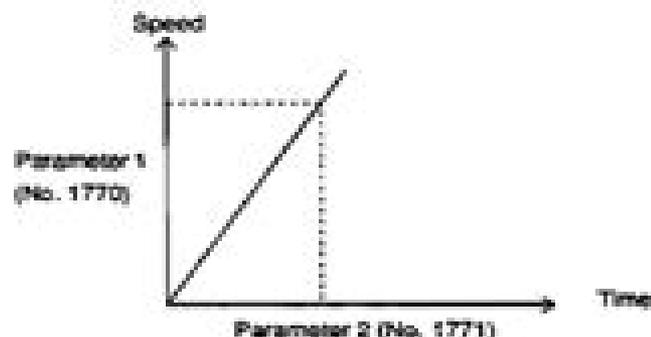
Parameter 1 (for look-ahead control) for setting an acceleration for linear acceleration/deceleration before interpolation (maximum machining speed during linear acceleration/deceleration before interpolation)

Data type: 2-word

Unit of data, valid range:

Increment system	Unit of data	Valid range	
		IS-A, IS-B	IS-C
Millimeter machine	1 mm/min	0-240000	0-100000
Inch machine	0.1 inch/min	0-90000	0-40000

This parameter is used to set an acceleration for linear acceleration/deceleration before interpolation in the look-ahead control mode. In this parameter, set the maximum machining speed during linear acceleration/deceleration before interpolation. Set the time used to reach the maximum machining speed in parameter No. 1771.



Note) When 0 is set in parameter No. 1770 or parameter No. 1771, linear acceleration/deceleration before interpolation is disabled.

Fanuc 16mb Manual

JL Elias



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