

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions?
 A. plate and channel jig
 B. sandwich jig
 C. trunion jig
 D. box jig
 Marks : 3
34. A component has to be bored and holes are to be drilled radially the type of jig suitable for drilling above component is.....
 A. solid jig
 B. table jig
 C. post jig
 D. latch jig
 Marks : 3
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is.....
 A. Latch jig
 B. plate jig
 C. box jig
 D. sandwich jig
 Marks : 3
36. A centre lathe with a copying attachment is suitable for.....
 A. mass production of threaded component
 B. mass production of form turned component
 C. production of tapered component
 D. for rough plain turning
 Marks:3
37. Which is the best method of taper turning of a short steep taper both externally and internally?
 A. simultaneous feed method
 B. tail stock off set
 C. compound rest
 D. formed tool
 Marks : 3
38. A lengthy component is to be tapered turned through small angles the best method shall be.....
 A. tracing method
 B. compound rest
 C. taper turning attachment
 D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-सा काम के लिए उपयुक्त है जो जिसमें कई दिशाओं में छेद करने की आवश्यकता है?
 A. प्लेट और चैनल जैग
 B. सैंडविच जैग
 C. ट्रयूनियन जैग
 D. बॉक्स जैग
 संकेत : 3
34. एक घटक को बोर करने और छेदों को केंद्रित करने के लिए उपयुक्त जैग का प्रकार है.....
 A. ठोस जैग
 B. टेबल जैग
 C. पोस्ट जैग
 D. लॉच जैग
 संकेत : 3
35. एक घटक आयताकार ब्लॉक के रूप में है। कुछ छेदों को इस घटक के शीर्ष और साइड फेसों पर उत्पादन के लिए करनी पड़ेंगी। इस घटक के लिए उपयुक्त जैग का प्रकार है.....
 A. लॉच जैग
 B. प्लेट जैग
 C. बॉक्स जैग
 D. सैंडविच जैग
 संकेत : 3
36. केंद्रित मशीन के साथ केंद्रित लेन वाले छेदों के लिए उपयुक्त है.....
 A. थ्रेडेड घटक का बड़े पैमाने पर उत्पादन के लिए
 B. फॉर्म टर्न घटक का बड़े पैमाने पर उत्पादन के लिए
 C. टैपेड घटक का उत्पादन
 D. एक बड़े टर्न के लिए
 संकेत:3
37. एक छोटी टेपर टर्न के लिए टेपर टर्न दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है ?
 A. सिमल्टेनियस फीड विधि
 B. टेल स्टॉक ऑफ सेट
 C. कंपाउंड रेस्ट
 D. फॉर्म टूल
 संकेत:3
38. एक लंबे घटक को छोटे कोणों के साथ टैपेड करने के लिए सबसे अच्छा विधि कौन सी है.....
 A. ट्रेसिंग विधि
 B. कंपाउंड रेस्ट
 C. टैपर टर्निंग अटैचमेंट
 D. मैनुअल फीडिंग के द्वारा
 संकेत : 3

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